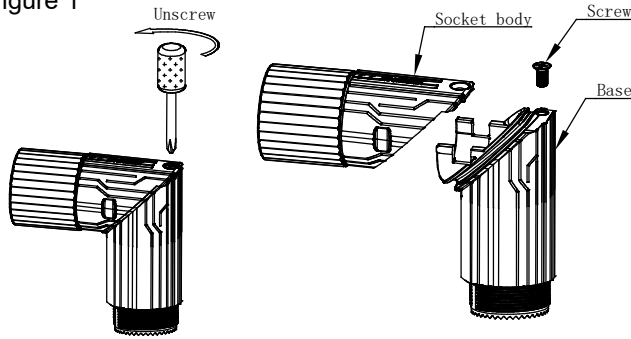
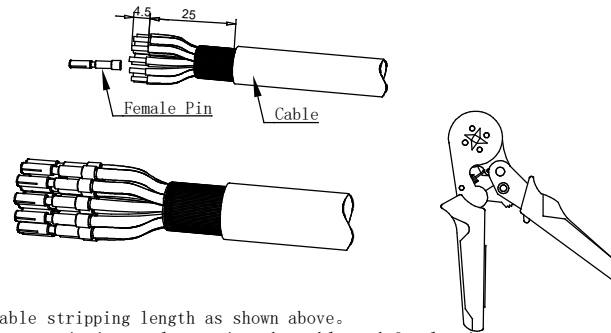


Figure 1



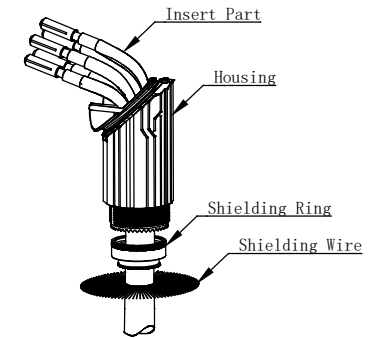
1. Use a Phillips screwdriver to separate the angled cable plug, as shown above.

Figure 2



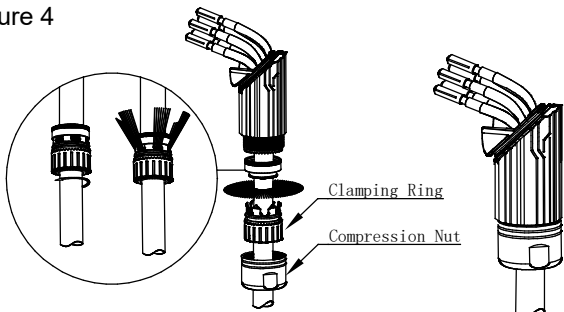
1. Cable stripping length as shown above.
2. Use a crimping tool to crimp the cable and female pin.

Figure 3



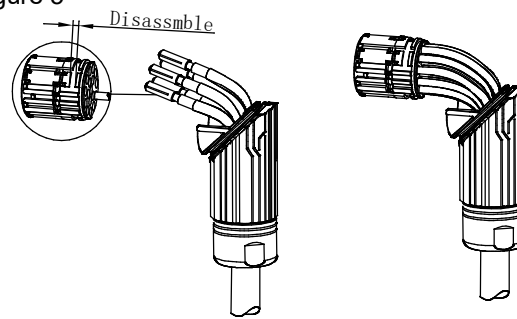
1. Install the Insert Part into the Housing, paying attention to bend the wires properly, as shown above.
2. Slide the shielding ring onto the cable and organize the shielding wire.

Figure 4



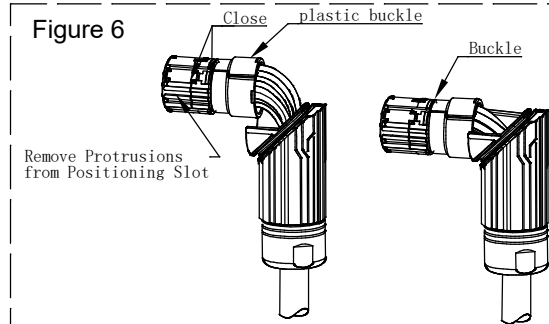
1. Use the clamping ring to divide the shielding wire into 4-6 groups, then secure the clamping ring onto the shielding ring. Rotate the clamping ring to wrap the shielding wire around the shielding ring.
2. After installing the shielding ring, press it into the Housing and tighten it with the compression nut using a torque of 4-6N.m.

Figure 5



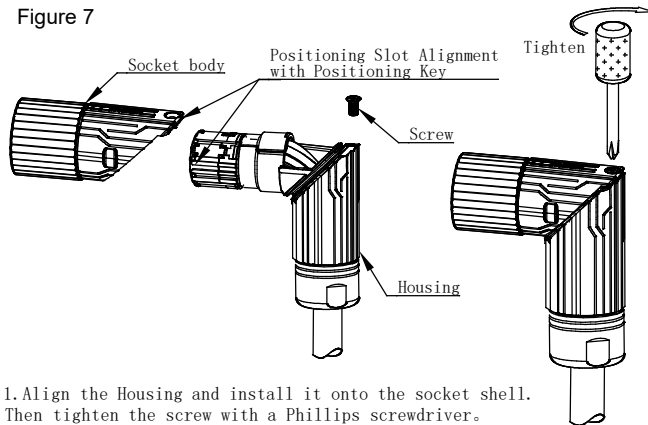
1. Disassemble the Insert Part.
2. Insert the crimped female pin into the Insert Part, ensuring that the pin is pressed in correctly and can be lightly buckled into place.

Figure 6



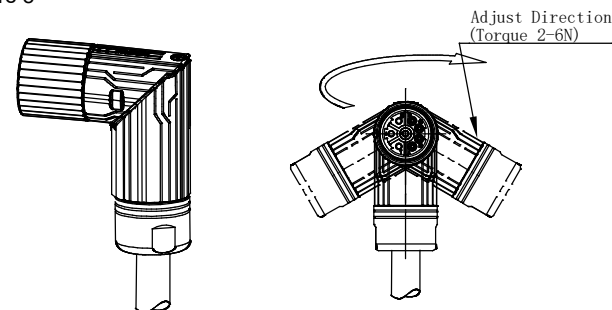
1. After all the pins are installed, close the Insert Part. After closing, the cable should not be able to pull out. Then buckle the plastic buckle onto the Insert Part.
2. Remove the protrusions in the positioning slot, ensuring to only remove the protrusions from the slot that will be used.

Figure 7



1. Align the Housing and install it onto the socket shell. Then tighten the screw with a Phillips screwdriver.

Figure 8



1. Adjust the connector to the appropriate direction, applying a torque of 2-6N.