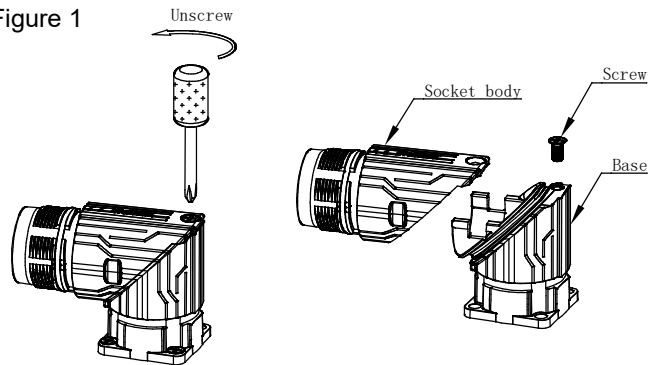
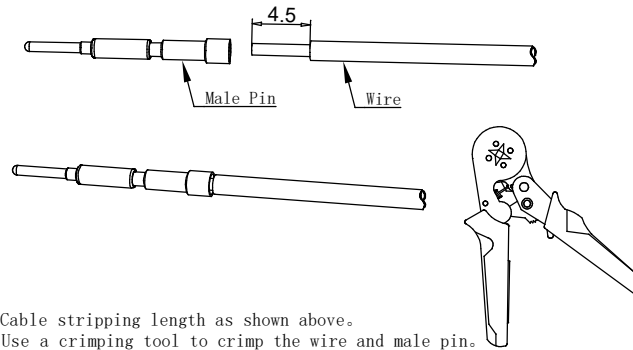


Figure 1



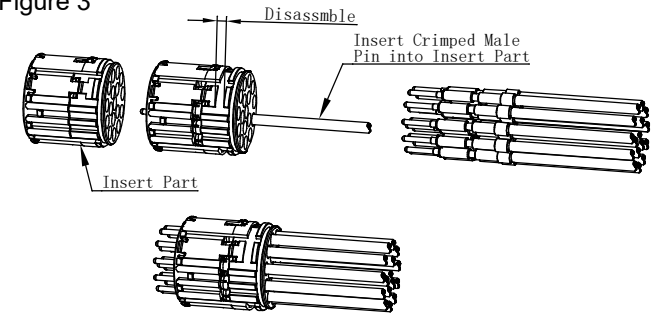
1. Use a Phillips screwdriver to separate the angled Housing, as shown above.

Figure 2



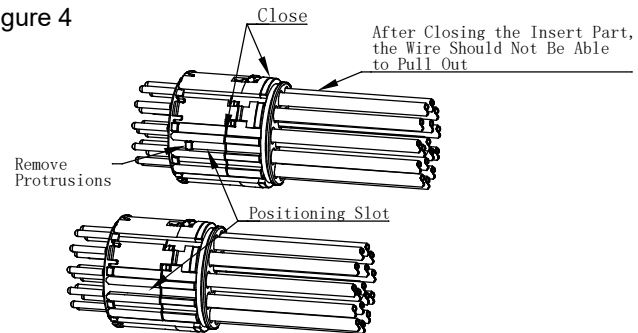
1. Cable stripping length as shown above.
2. Use a crimping tool to crimp the wire and male pin.

Figure 3



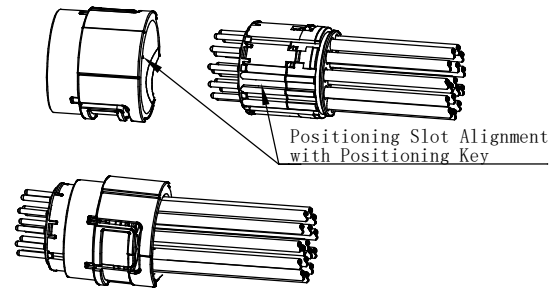
1. Disassemble the Insert Part.
2. Insert the crimped male pin into the Insert Part, ensuring that the pin is pressed in correctly and can be lightly buckled into place.

Figure 4



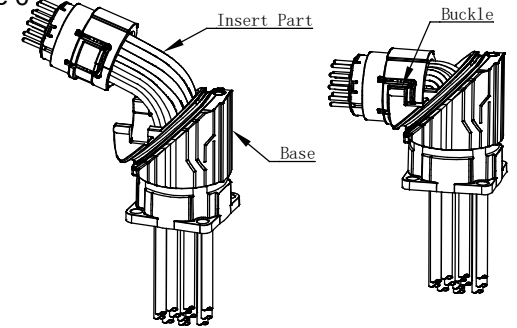
1. After all the female pins are installed, close the Insert Part. After closing, the wire should not be able to pull out.
2. Remove the protrusions in the positioning slot, ensuring to only remove the protrusions from the slot that will be used.

Figure 5



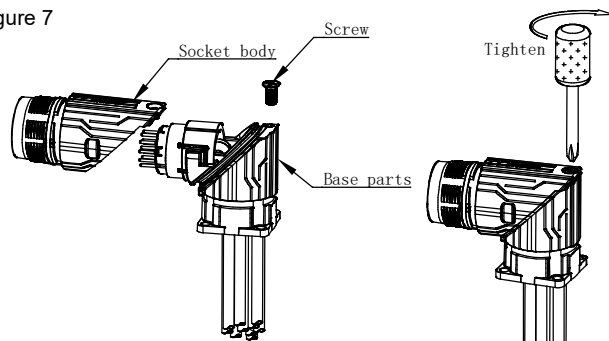
1. Align the positioning slot of the Insert Part with the positioning key in the inner hole of the plastic buckle, press it in, and then press the locking ring into the Socket body slot to secure the Insert Part, as shown above.

Figure 6



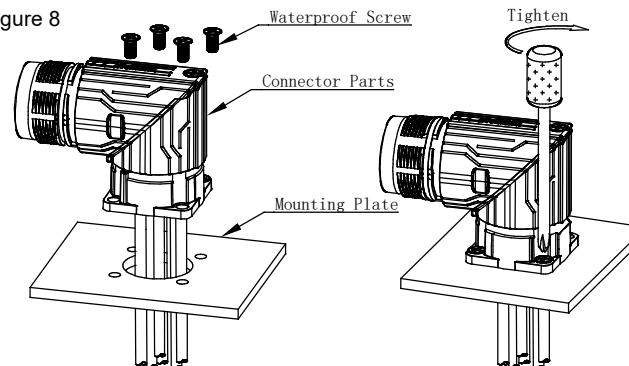
1. Insert the Insert Part into the base, ensuring to bend the wire correctly and align the Insert Part into the base. Buckle the Insert Part into place as shown above.

Figure 7



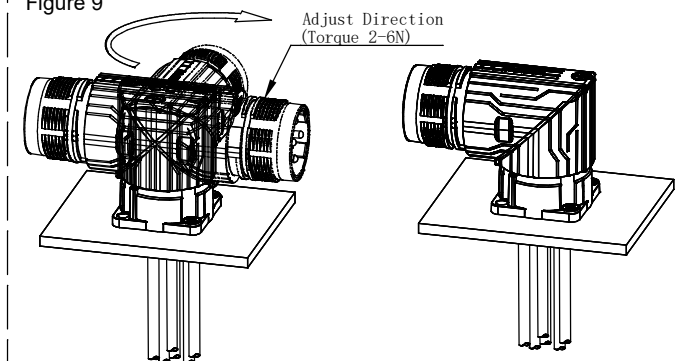
1. Align the Socket body and install it onto the base assembly, then tighten the screw with a Phillips screwdriver.

Figure 8



1. Secure the assembled connector parts to the mounting plate and lock it with screws.
2. Mounting plate specifications are in the product datasheet.

Figure 9



1. Adjust the connector to the appropriate direction with a torque of 2-6N.