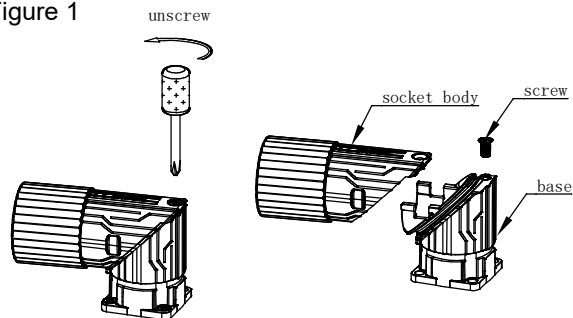
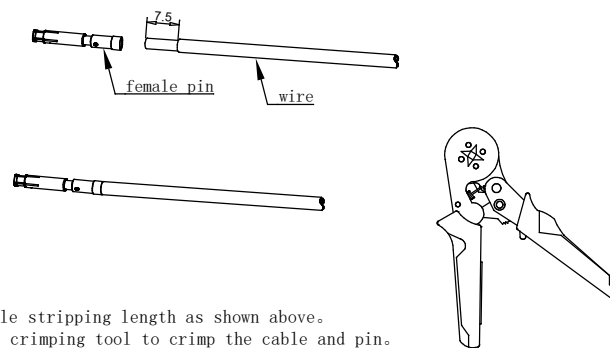


Figure 1



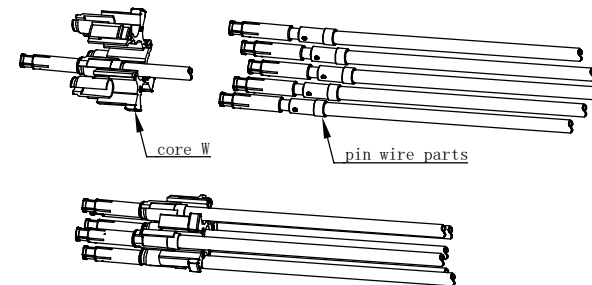
1. Use a Phillips screwdriver to separate the angled socket body, as shown above.

Figure 2



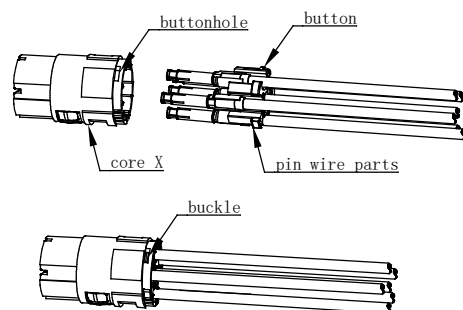
1. Cable stripping length as shown above.
2. Use crimping tool to crimp the cable and pin.

Figure 3



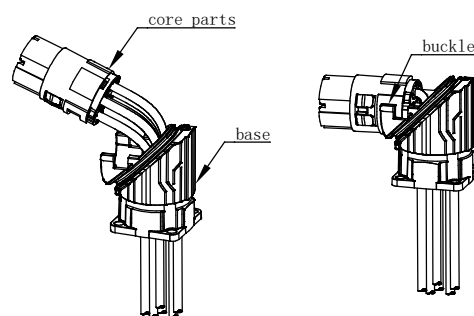
1. Insert the crimped female pins into the core W, first install the middle hole and tighten the core W, then buckle the outer pins into the core holes.

Figure 4



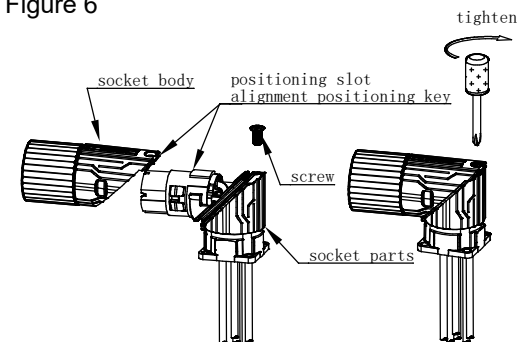
1. Align the core Z and install it into the core X. Note that the button and buttonhole must be aligned. After installation, the button should be able to buckle the core without separation.

Figure 5



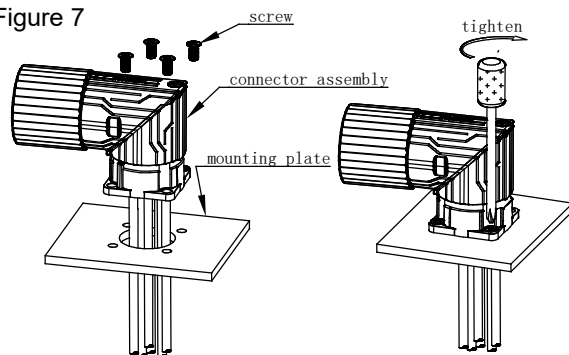
1. Install the core parts onto the base. Note that bend the wires then the core parts and base must be aligned, buckle as shown above.

Figure 6



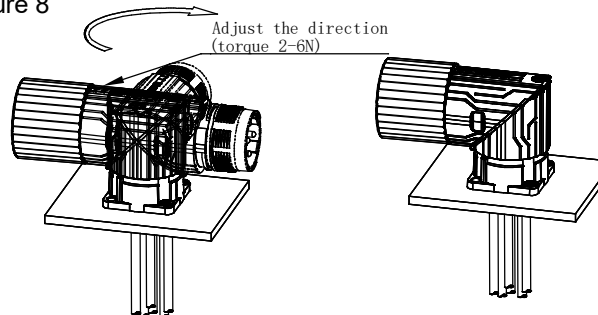
1. Align the socket body and install it on the socket parts, then tighten the screw with Phillips screwdriver.

Figure 7



1. Fix the assembled connector assembly to the mounting plate, then tighten the screw.
2. The specifications of the mounting plate are detailed in the catalogue.

Figure 8



1. Adjust the connector to the appropriate direction with a torque of 2-6N.
2. The final installation will be as shown in the figure above.