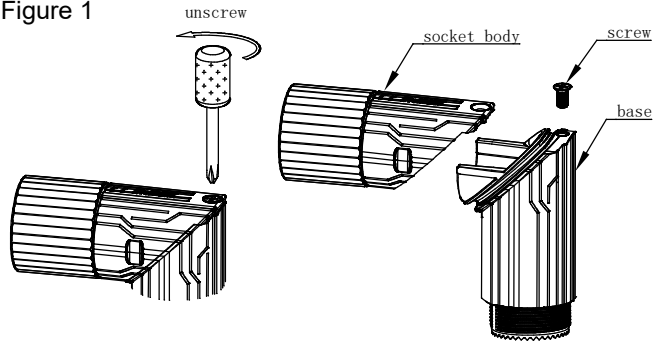
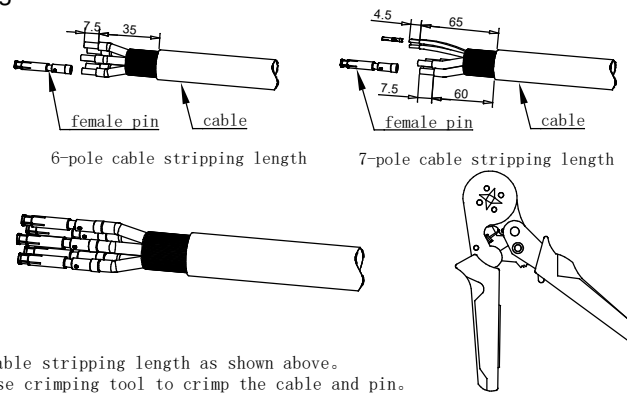


Figure 1



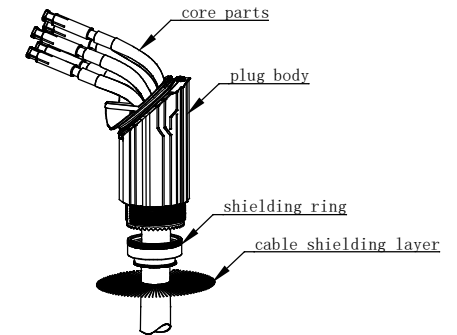
1. Use a Phillips screwdriver to separate the angled plug body, as shown above.

Figure 2



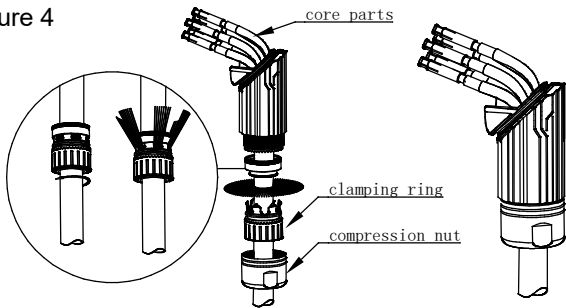
1. Cable stripping length as shown above.
2. Use crimping tool to crimp the cable and pin.

Figure 3



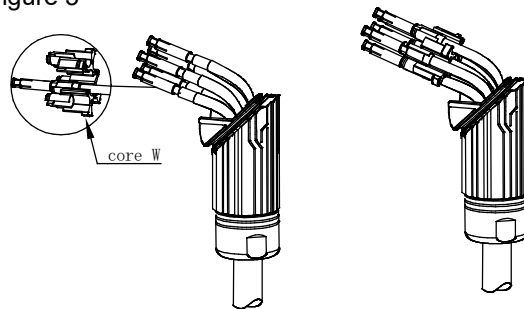
1. Install the core parts into the angled plug body, pay attention to bend the wire, as shown above.
2. Put the shielding ring through the cable and organize the shielding wire.

Figure 4



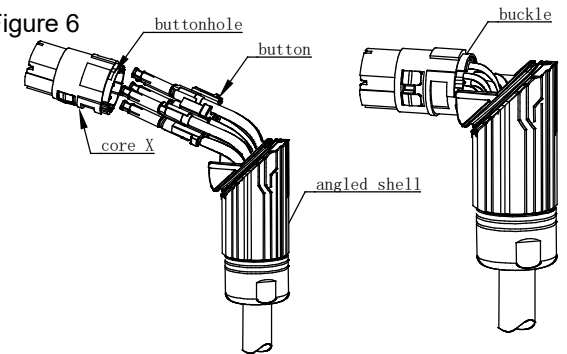
1. Use the clamping ring to divide the shielding wire into 4-6 groups, then buckle the clamping ring onto the shielding ring, and rotate the clamping ring to wrap the shielding wire around the shielding ring.
3. After installing the shielding ring, press it into the socket body, tighten it with the compression nut by a torque of 4-6N.m.

Figure 5



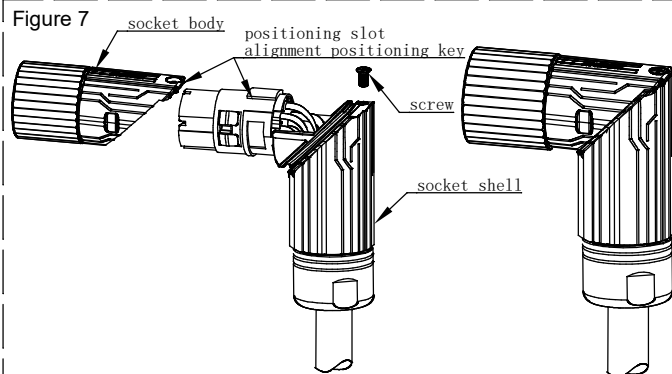
1. Insert the crimped female pins into the core W, first install the middle hole and tighten the core W, then buckle the outer pins into the core holes.

Figure 6



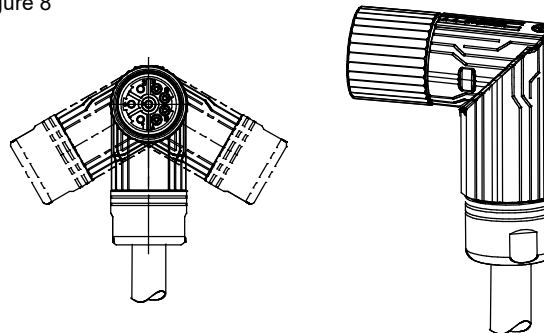
1. Align the core Z and install it into the core X. Note that the button and buttonhole must be aligned. After installation, the button should be able to buckle the core without separation.

Figure 7



1. Align the socket body and install it on the plug shell, then tighten the screw with Phillips screwdriver.

Figure 8



1. Adjust the connector to the appropriate direction with a torque of 2-6N.
2. The final installation will be as shown in the figure above.