

Figure 1

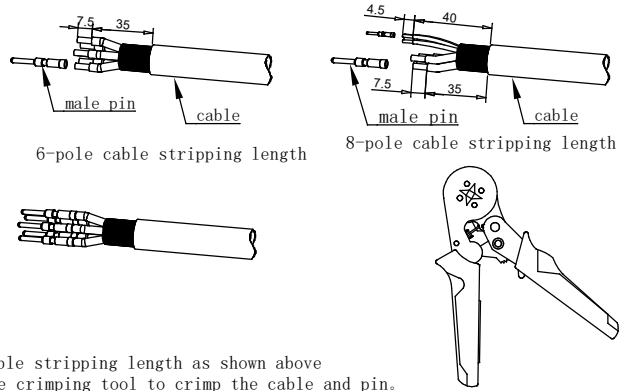
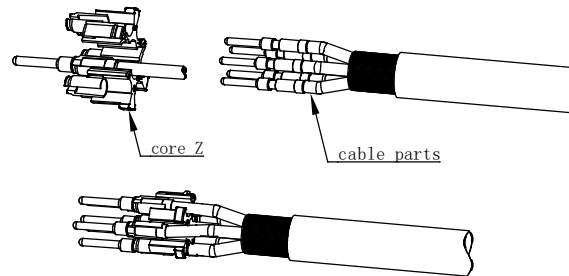
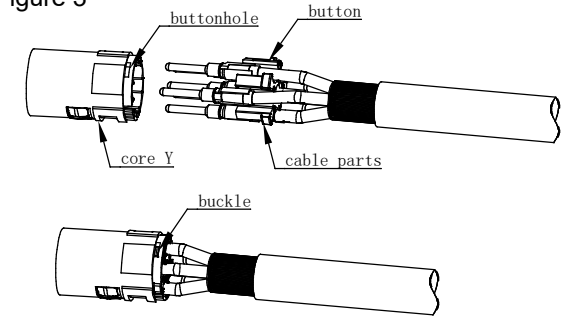


Figure 2



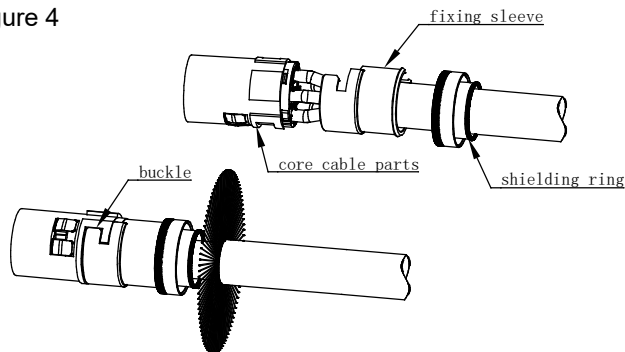
1. Insert the crimped male pins into the core Z, first install the middle hole and tighten the core Z, then buckle the outer pins into the core holes.

Figure 3



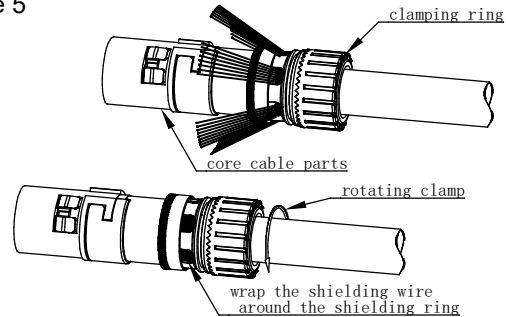
1. Align the core Z and install it into the core Y. Note that the button and buttonhole must be aligned. After installation, the button should be able to buckle the core without separation.

Figure 4



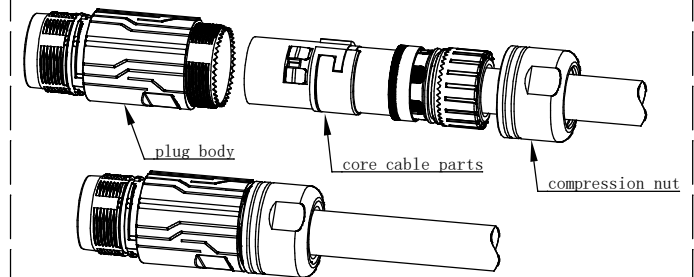
1. Fix the fixing sleeve onto the core cable parts, attach the shielding ring to the fixing sleeve.
2. Arrange the shielding wire as shown in the figure above.

Figure 5



1. Use the clamping ring to divide the shielding wire into 4-6 groups, then buckle the clamping ring onto the shielding ring.
2. Rotate the clamping ring to wrap the shielding wire around the shielding ring.

Figure 6



1. After installing the core cable parts press it into the plug body, tighten it with the compression nut by a torque of 4-6N.
2. The final installation will be as shown in the figure above.