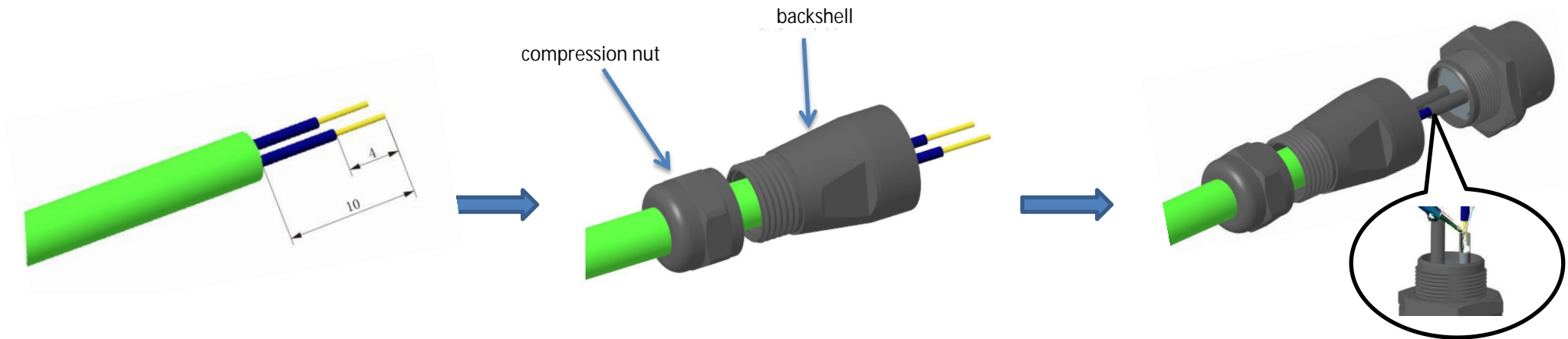


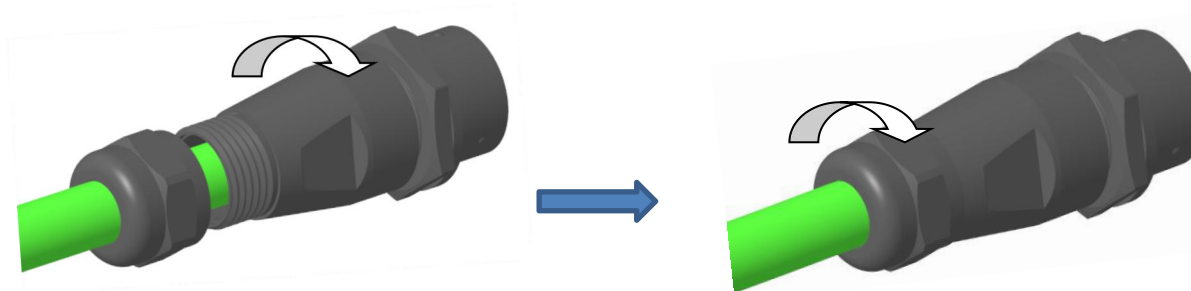
SA/SF6-8 in-line cable socket assembling instruction-Solder



① SA/SF6-8 Strip length

② Put the stripped cable through all parts

④ Solder the wire to the contact and wrap with heat shrinkable tube after soldering



⑤ Tighten the backshell and the socket main part clockwise according to torque of 0.15-0.2N.m (fix the socket by mating with plug)

⑥ Tighten the compression nut and the backshell clockwise according to torque of 0.6-0.8N.m