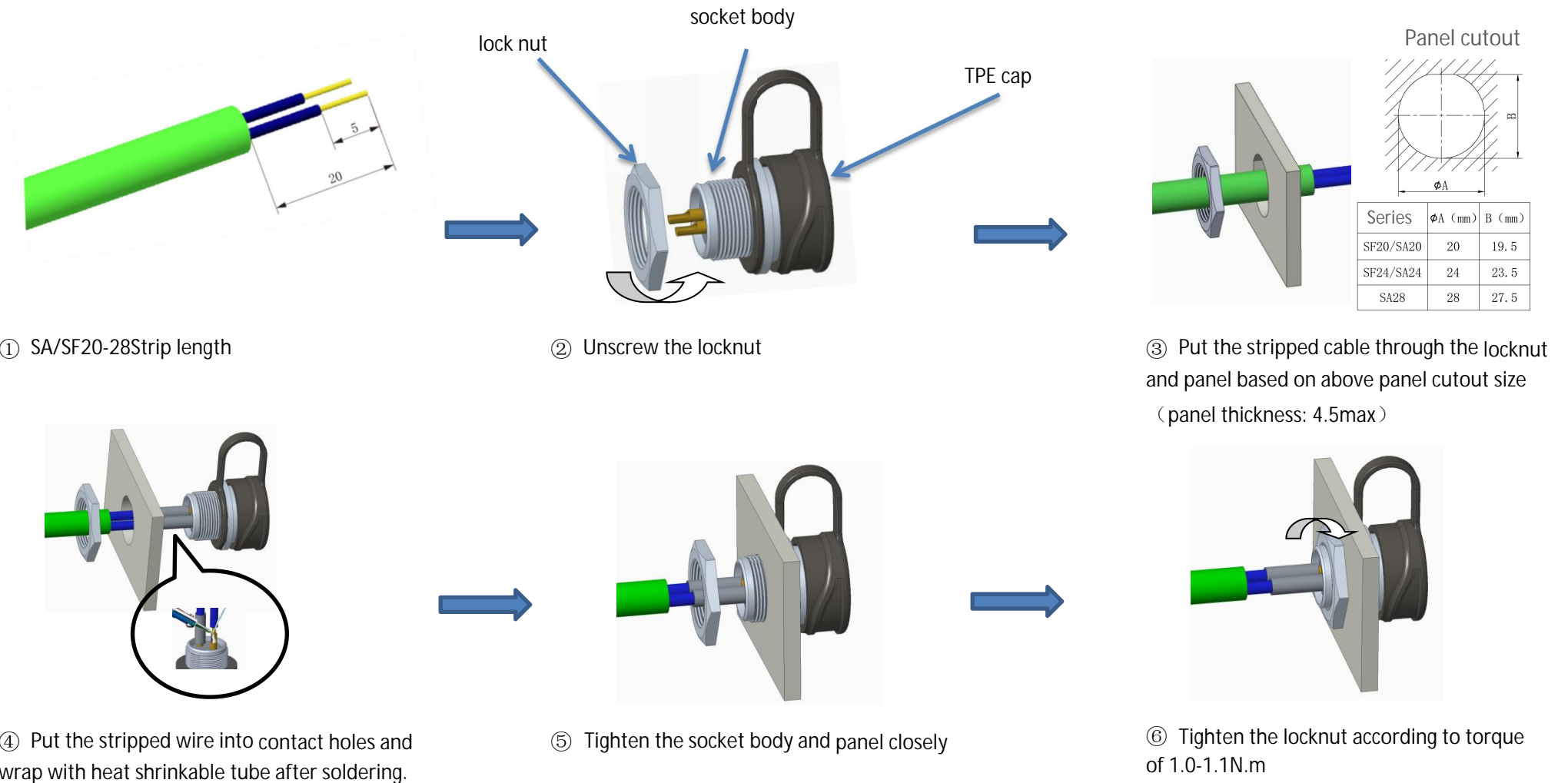


## SA/SF20-28 rear-nut mount socket assembling instruction-Solder



① SA/SF20-28Strip length

② Unscrew the locknut

③ Put the stripped cable through the locknut and panel based on above panel cutout size (panel thickness: 4.5max)

Series	$\phi A$ (mm)	B (mm)
SF20/SA20	20	19.5
SF24/SA24	24	23.5
SA28	28	27.5

④ Put the stripped wire into contact holes and wrap with heat shrinkable tube after soldering.

⑤ Tighten the socket body and panel closely

⑥ Tighten the locknut according to torque of 1.0-1.1N.m