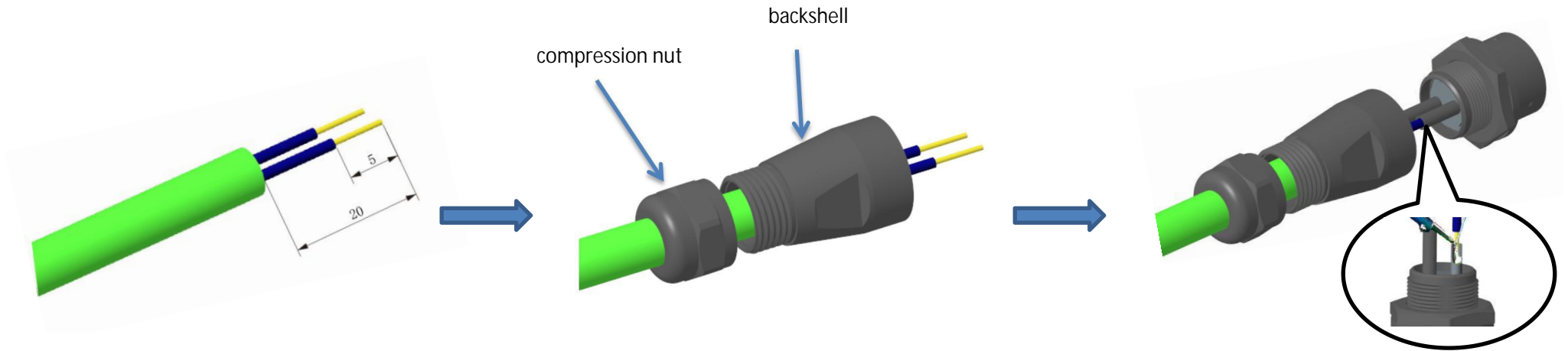


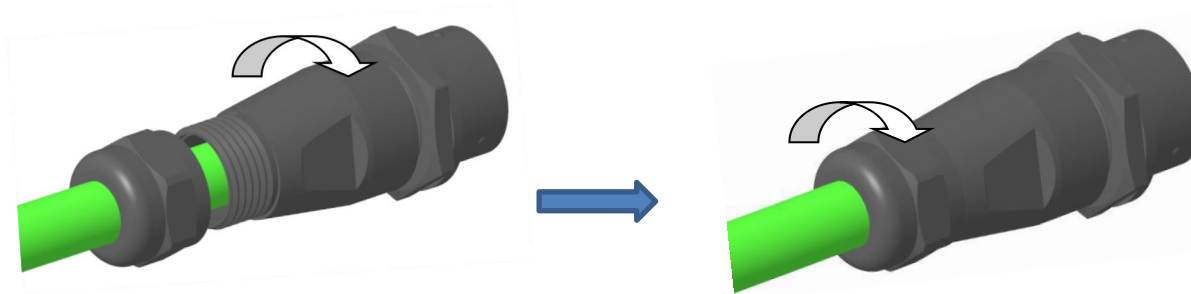
## SA/SF10-28 in-line cable socket assembling instruction-Solder



① SA/SF10-28 Strip length

② Put the stripped cable through all parts

④ Solder the wire to the contact and wrap with heat shrinkable tube after soldering



⑤ Tighten the backshell and the socket main part clockwise according to torque in the table.  
(fix the socket by mating with plug)

⑥ Tighten the compression nut and the backshell clockwise according to torque in the table.

Series	Backshell (N.m)	nut (N.m)
SF10/SA10	0.4-0.5	0.9-1.1
SF12/SA12/	0.9-1.0	
SF16/SA16/ SF20/SA20 SF24/SA24/ SA28	1.0-1.2	1.2-1.4