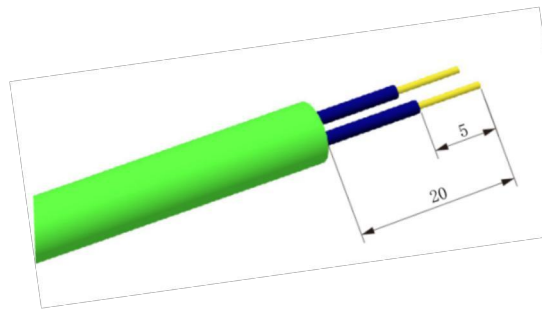
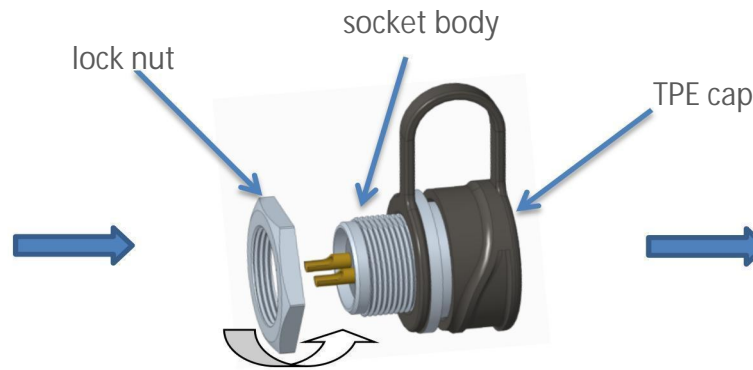


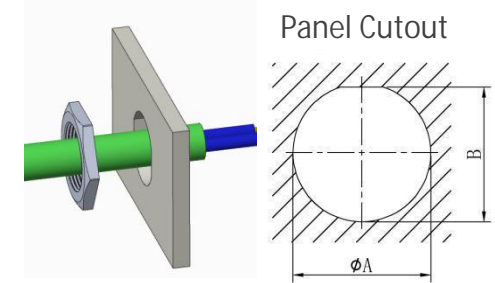
SA/SF10-16 rear-nut mount socket assembling instruction-Solder



① SA/SF10-16 Strip length

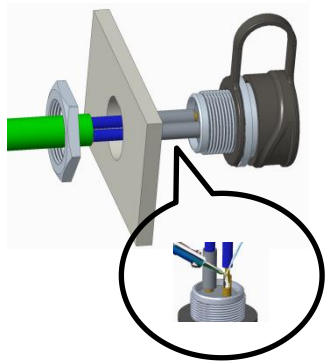


② Unscrew the locknut

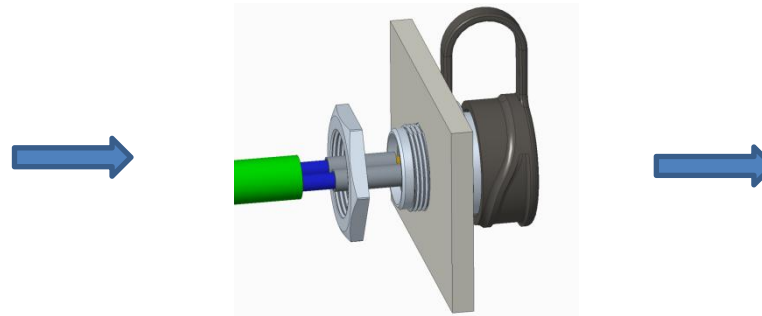


Series	ϕA (mm)	B (mm)	panel thickness(mm)
SF10/SA10	10	9.5	3.5max
SF12/SA12	12	11.5	
SF16/SA16	16	15.5	4max

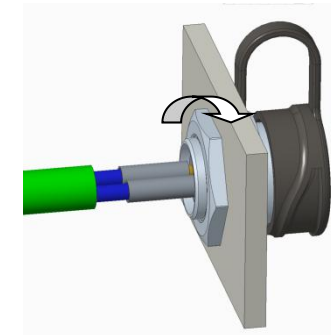
③ Put the stripped cable through the locknut and panel based on above panel cutout size



④ Put the stripped wire into contact holes and wrap with heat shrinkable tube after soldering.



⑤ Tighten the socket body and panel closely



⑥ Tighten the locknut according to torque in above table.

Series	nut torque (N.M)
SF10/SA10	0.15-0.2
SF12/SA12	0.3-0.5
SF16/SA16	0.8-1.0