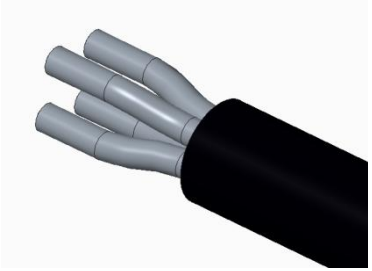
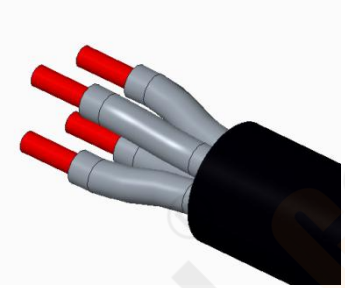
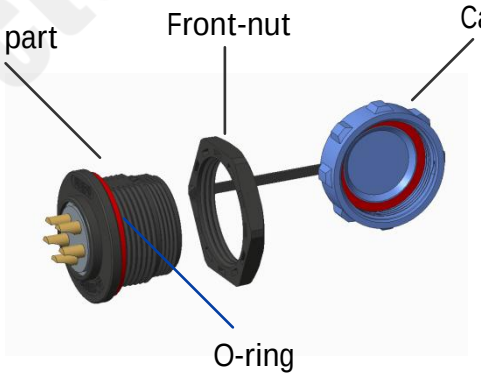


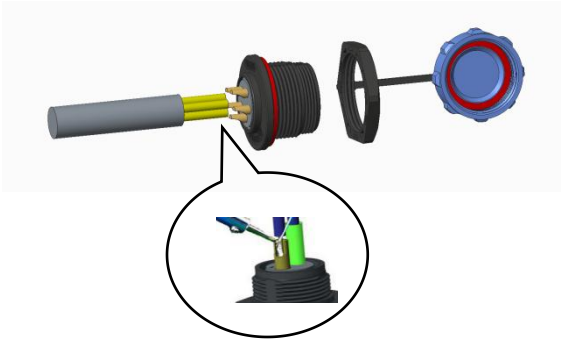
1. Cable Strip length：20-22mm



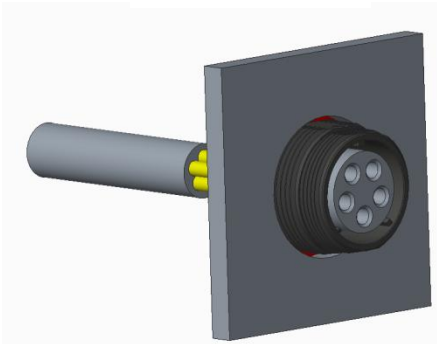
2. Inner Wire Strip length: 5-7mm



3. Slide off the front-nut and cap

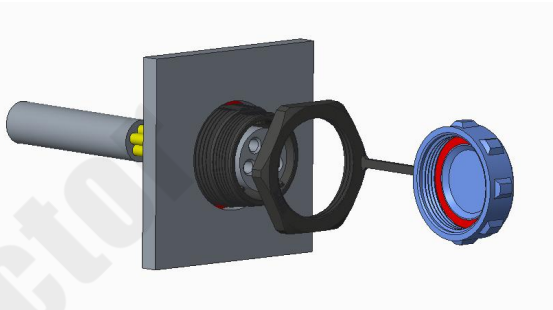


4. Solder the wire and then wrap it with a heat- shrinkable tube.

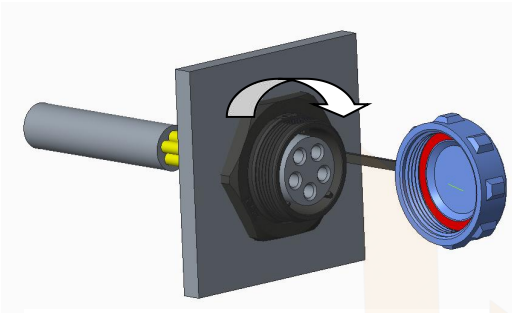


5. Put the socket into the panel.

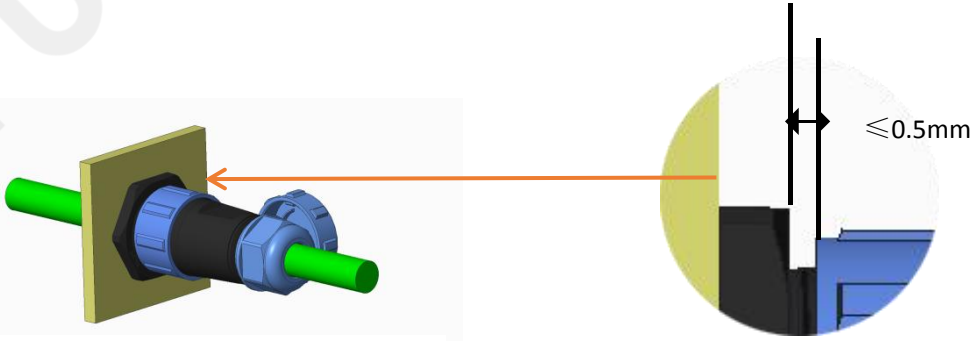
Panel cutout: 25*23.4mm
Panel thickness: 5mm max



6. Install the panel and socket closly.



7. Tighten the front-nut according to torque of 1.1-1.2 N.m



Note：After mating the socket and plug, the distance in between should be ≤0.5mm.