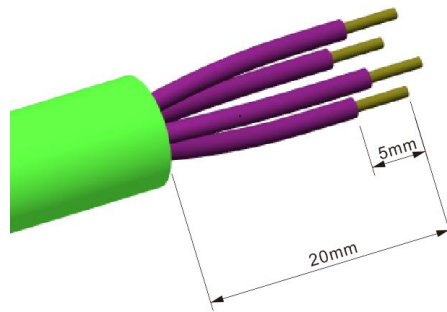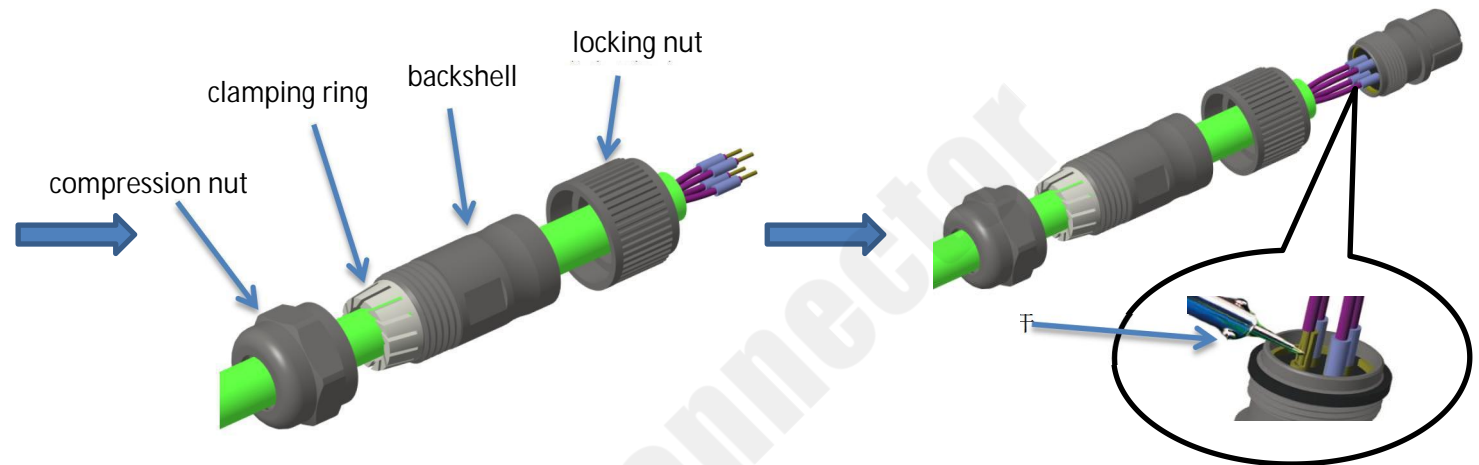# ST1210/WY12-TE Cable Plug Assembling Instruction-Solder
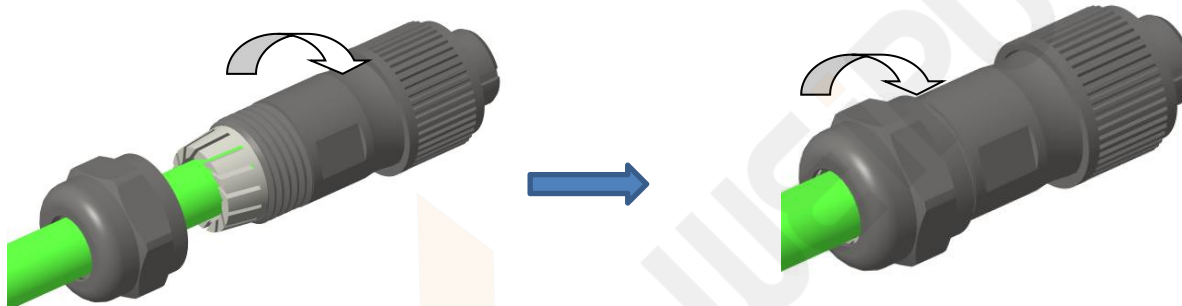
Strip length

② Put the stripped cable through all parts

Solder the wire to the contact and wrap with heat shrinkable tube after soldering.

④ Tighten the backshell and the main part clockwise according to torque of 0.9-1.0N.m

⑤ Tighten the compression nut and the backshell clockwise according to torque of 0.9-1.1N.m