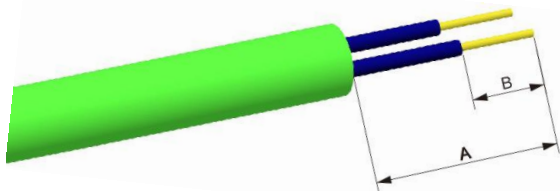


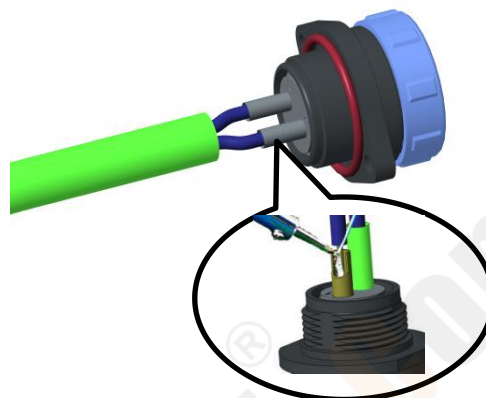
SP、SY Series 2-hole Flange Socket Solder Assembling Instruction

- 1、Strip the wire based on the recommended length below.

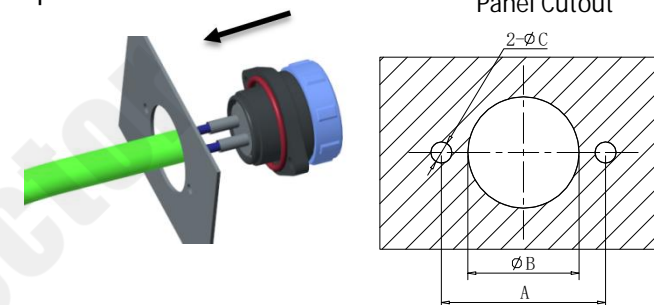


Series	A(mm)	B(mm)
SP21/SY21/SP25/SY25	12	6
SP29/SY29	12	6

- 2、Solder the wire and then wrap it with a heat-shrinkable tube.

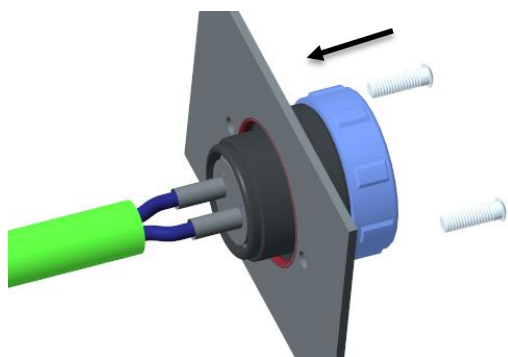


- 3、Drill the hole based on the suggested panel cutout size.

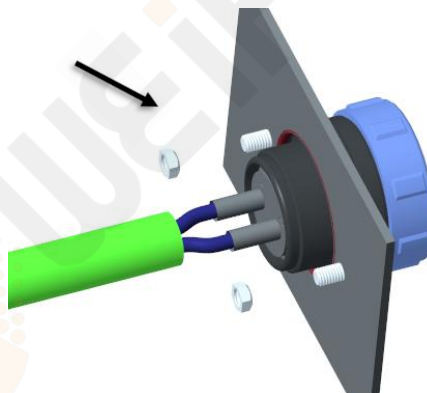


Series	A(mm)	B(mm)	C(mm)
SP21/SY21	31	21	4
SP25/SY25	40	25	5
SP29/SY29	45	28	5

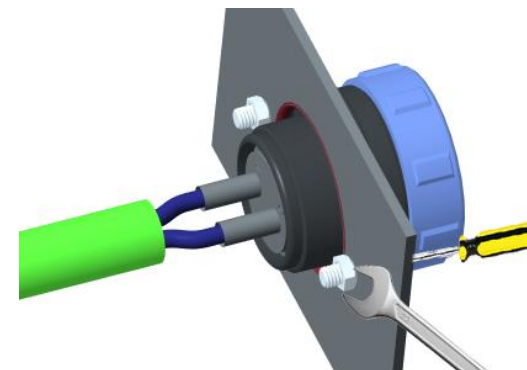
- 4、Put the assembled cable into the panel.



- 5、Install the screws and fix.



- 6、Screw locking torque: 0.1-0.15N.M



Caution: Do NOT apply sealants on plastic connector housings, which may lead to connector breakage.

If sealing is required, please use **LOCTITE-403 instant adhesive** or **Kafuter K-704 silicone sealant** for material compatibility.