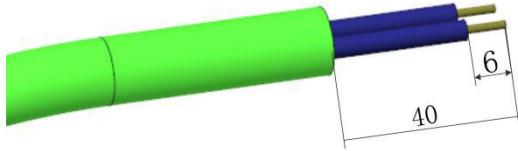


SP21、SY21 angled cable plug assembling instruction

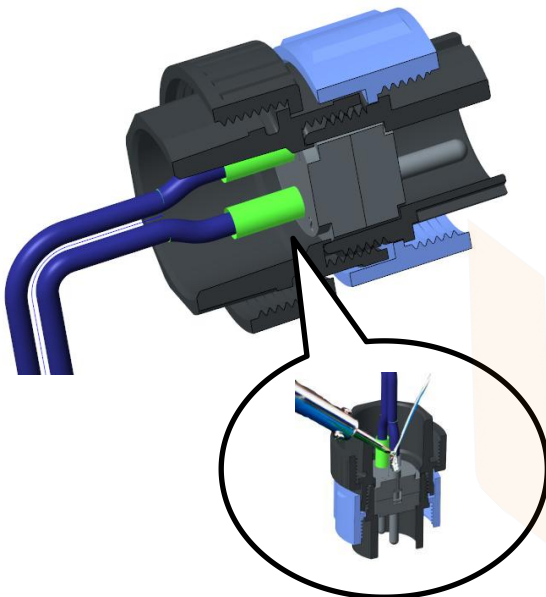
1、Strip length



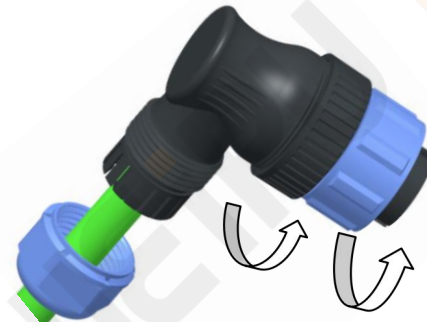
2、Put the stripped cable through all parts



3、Solder the wire to the contact and wrap with heat shrinkable tube after soldering.



4、Tighten the backshell and the main part clockwise according to the below torque



| Series | Locking nut Torque (N.M) |
|-----------|----------------------------|
| SP21/SY21 | 1.0-1.1 |

5、Tighten the compression nut and backshell clockwise according to the below torque



| Series | Compression nut Torque(N.M) |
|-----------|-----------------------------|
| SP21/SY21 | 1.0-1.1 |