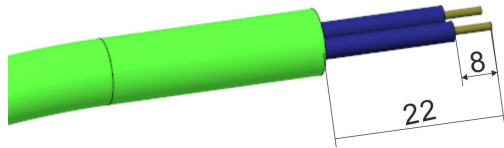


WF Straight Plug with rubber sleeve Assembling Instruction-Solder

1. Strip length (mm)



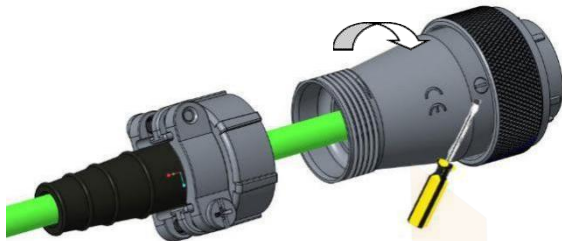
2. Unscrew the backshell and all screws.



3. Solder the wire to the contact and wrap with heat shrinkable tube after soldering.



4. Tighten the backshell according to below torque.



5. Tighten the compression nut according to below torque.

Screw Torque: 0. 1-0. 15N. M



Standard Torque (N*m)

WF16/20/24/28	1.3-3.0
WF32/40/48/55	4.0-6.0

Standard Torque (N*m)

WF16/20/24/28	1.3-3.0
WF32/40/48/55	4.0-6.0