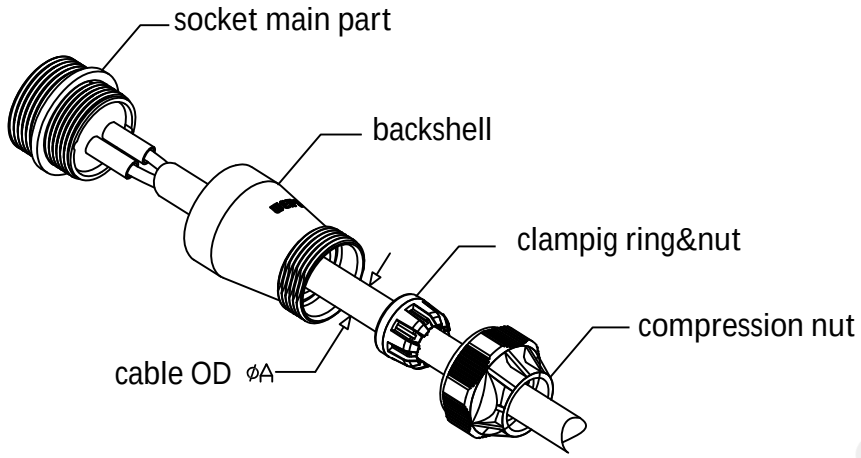
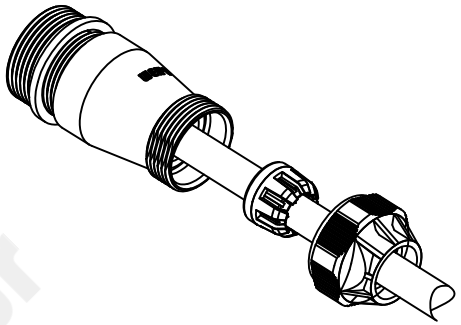
WF16-55 in-line socket with metal nut Assembling Instruction-Solder



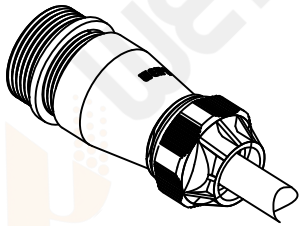


4. Tighten the backshell and screws according to below torque.

1. Unscrew the backshell and all parts above

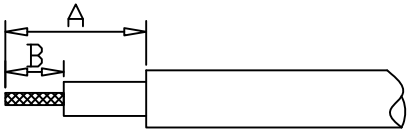
2. Put the stripped cable through all parts

3. Solder the wire to the contact and wrap with heat shrinkable tube after soldering.



5.Tighten the compression nut and screw according to torque.

Strip length



Series	A (mm)	B (mm)
16	18	8
20-28	25	
32-55	30	

Series	Backshell Torque (N/m)	Compression nut Torque (N/m)	Screw Torque (N/m)	cable OD A (mm)
16	1.5-2.0	1.5-2.0	0.1-0.15	5-6.5
20	1.5-2.0	1.5-2.0	0.1-0.15	9-10.5
24	2.5-3	1.5-2.0	0.1-0.15	9-10.5
28	2.5-3	2.5-3	0.1-0.15	10.5-12.5
32	4.0-4.5	4.0-4.5	0.1-0.15	15.5-17
40	4.0-4.5	4.0-4.5	0.1-0.15	18-20
48	5.0-6.0	5.0-6.0	0.1-0.15	I:18-20 II:24.5-26
55	5.0-6.0	5.0-6.0	0.1-0.15	24.5-26

WEiPU® Connector