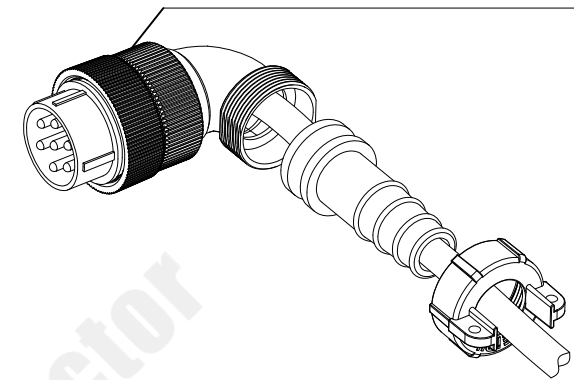
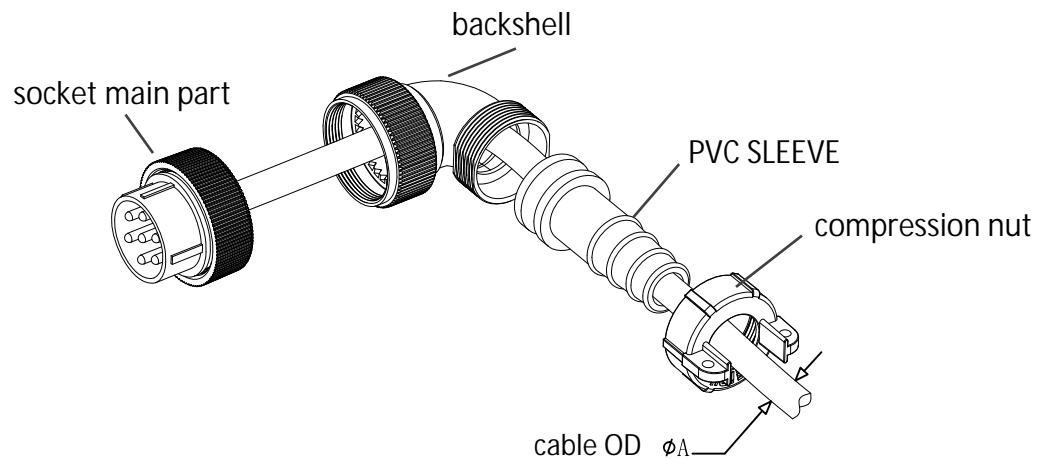
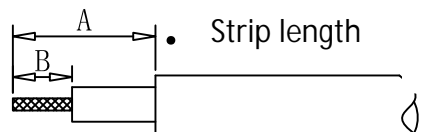
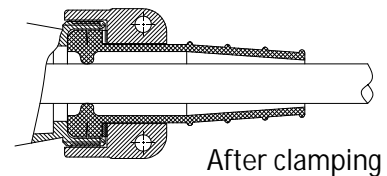
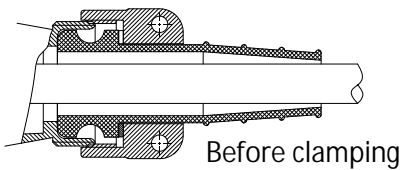


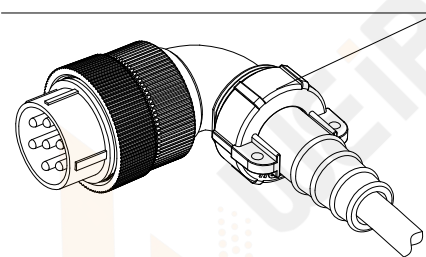
## WF16-55 Angled Plug with PVC sleeve Assembling Instruction -Solder



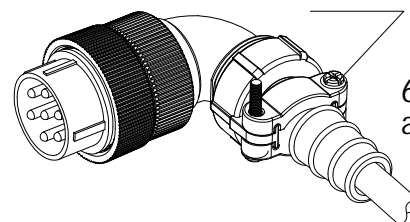
1. Unscrew the backshell and all parts above
2. Put the stripped cable through all parts
3. Solder the wire to the contact and wrap with heat shrinkable tube after soldering.



	A (mm)	B (mm)
16	18	8
20-28	25	
32-55	30	



5. Tighten the compression nut according to torque.



6. Tighten the screws according to torque.

4. Tighten the backshell and locking nut according to below torque.

Series	Backshell Torque (N/m)	Compression nut Torque (N/m)	Screw Torque (N/m)	cable OD A (mm)
16	1.5-2.0	1.5-2.0	0.1-0.15	7-8
20	1.5-2.0	1.5-2.0	0.1-0.15	8-10.5
24	2.5-3	1.5-2.0	0.1-0.15	8-10.5
28	2.5-3	2.5-3	0.1-0.15	11.5-13.6
32	4.0-4.5	4.0-4.5	0.1-0.15	13-15.6
40	4.0-4.5	4.0-4.5	0.1-0.15	15.5-18.8
48	5.0-6.0	5.0-6.0	0.1-0.15	24-28
55	5.0-6.0	5.0-6.0	0.1-0.15	24-28