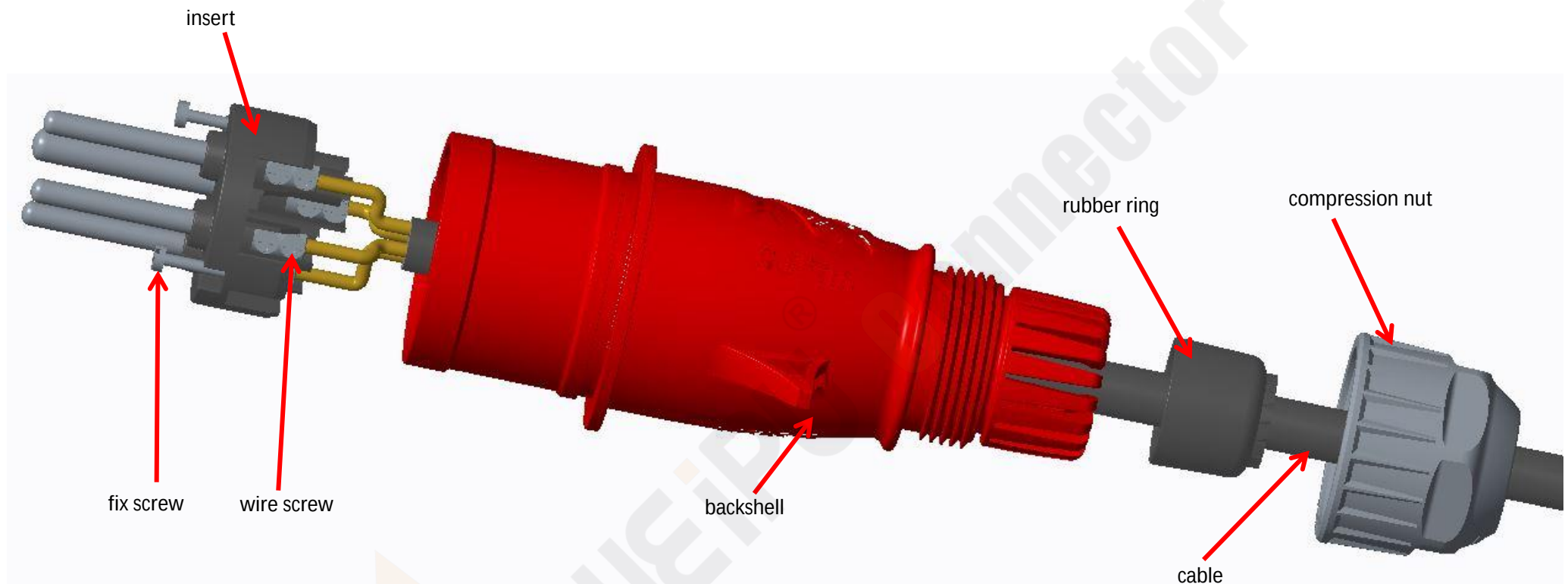
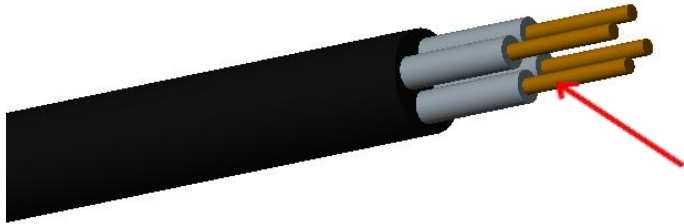


TYPR-IP44 plug assembling instruction

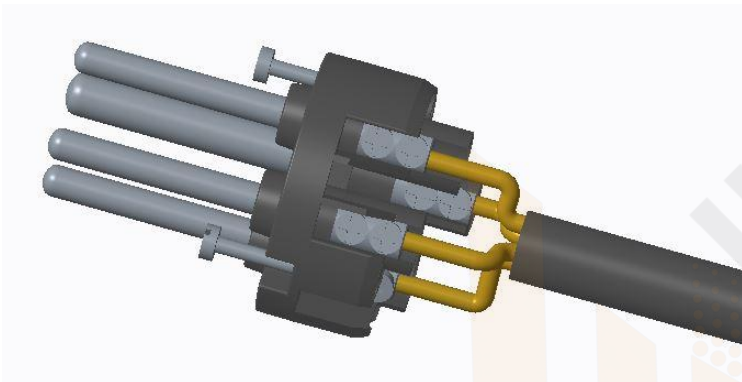




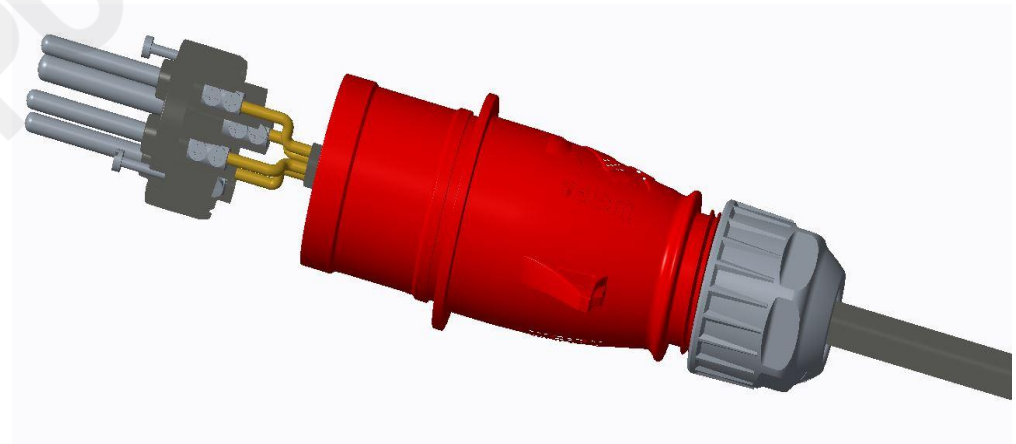
1、Strip length : 30mm (tin the wire before assembling)



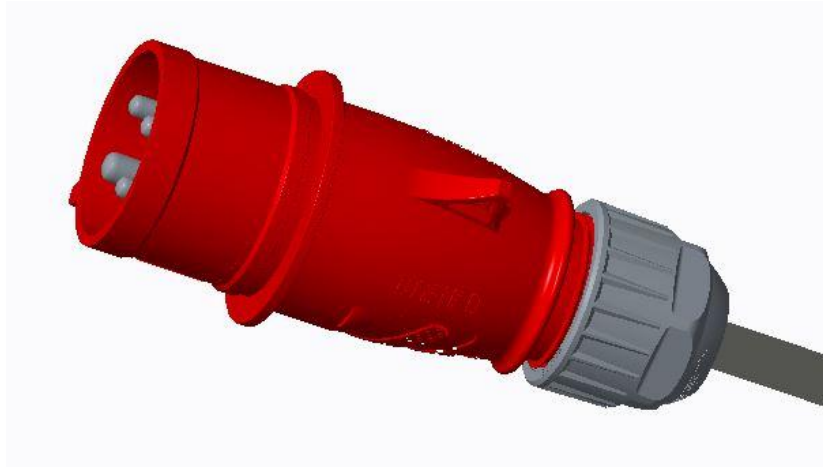
2、Unscrew the insert from the back shell



3、Put the stripped & tinned wire into contact holes and tighten the wire screws (Torque 0.3-0.5N.m).



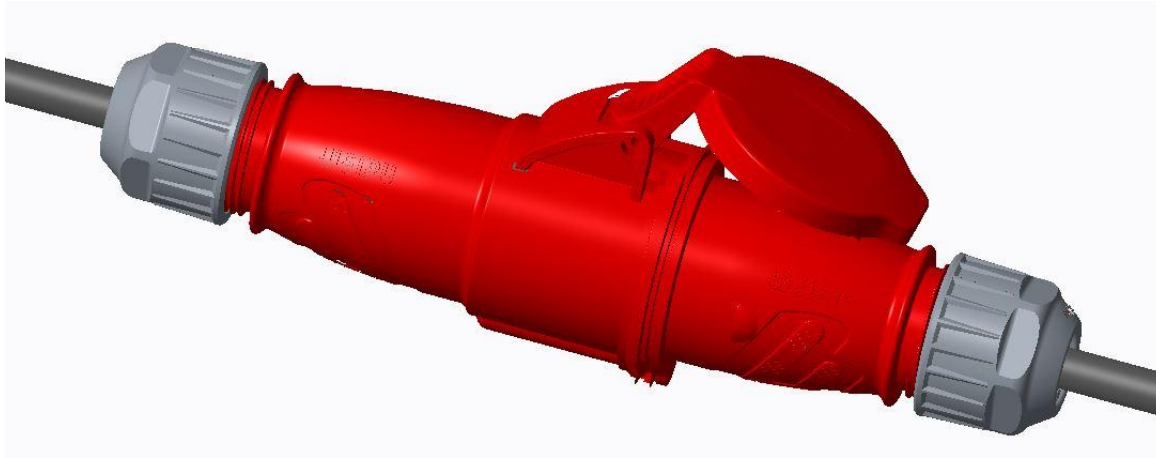
4、Assemble the insert into backshell and install it in place, and tighten the screws (Torque 0.4-0.6N.m).



5、Tighten the compression nut with torque of 3.5N.m-4.5N.m.



6、Mate the plug with IP44 socket



7、Complete.