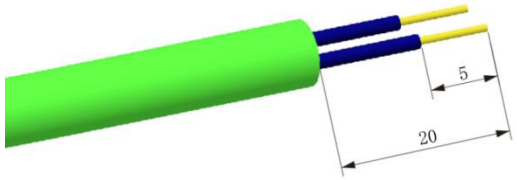
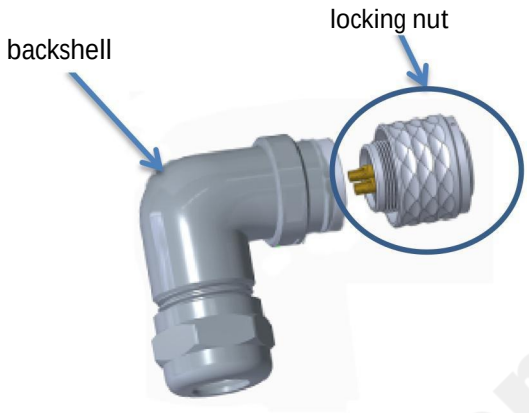
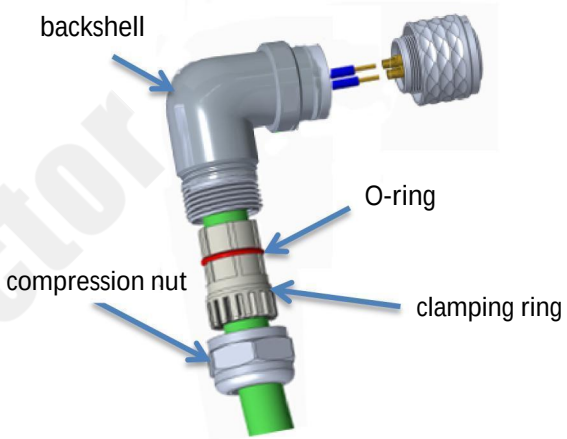
SF1214 angled cable plug assembling instruction-Solder



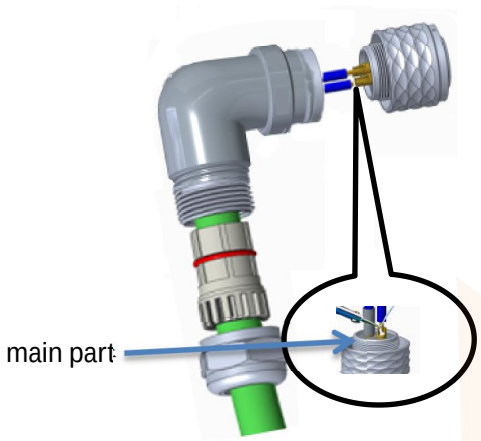
① Strip length



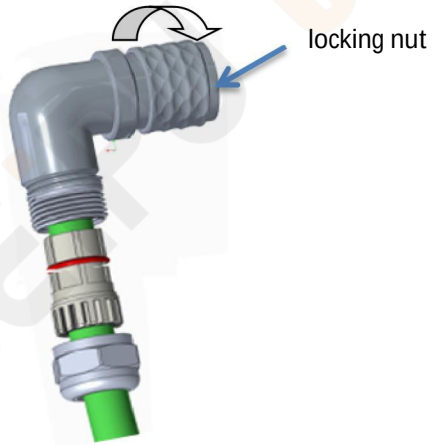
② Apart the backshell and main part



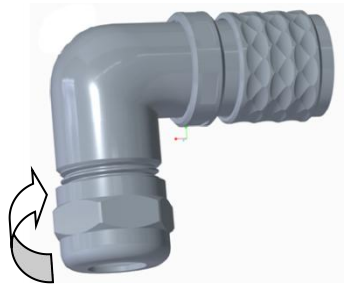
③ Put the stripped cable through all parts



④ Solder the wire to the contact and wrap with heat shrinkable tube after soldering



⑤ Tighten the backshell and the main part clockwise with torque of 0.9-1.0N.m
(fix the plug by mating with socket)



⑥ Tighten the compression nut and the backshell clockwise according to torque of 0.9-1.1N.m