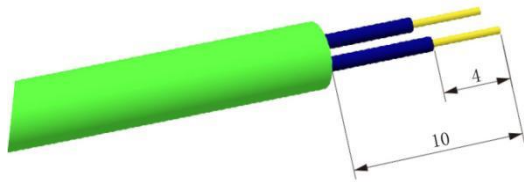
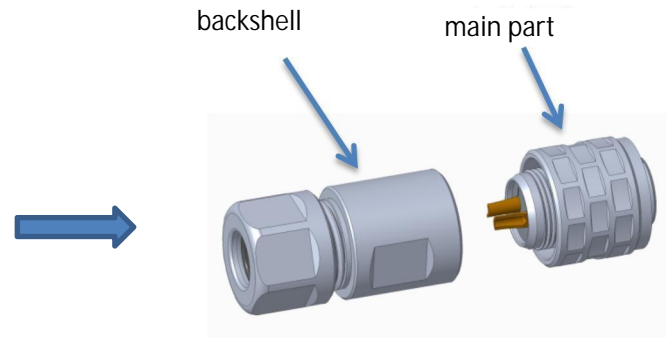


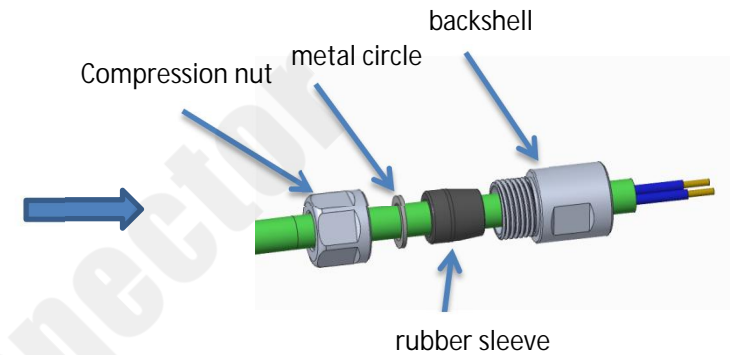
SA/SF6-8 cable plug assembling instruction-Solder



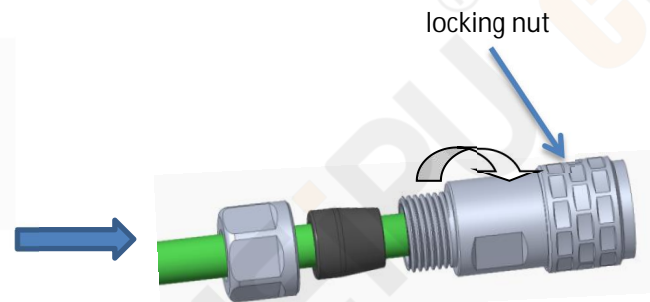
SA/SF6-8 Strip length



② Apart the shell and main part

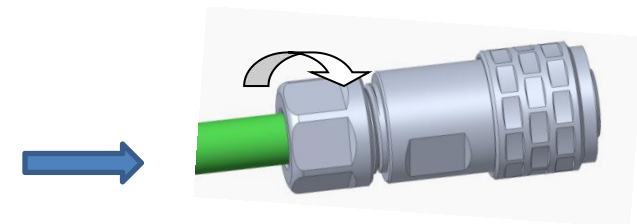


③ Put the stripped cable through all parts



④ Solder the wire to the contact and wrap with heat shrinkable tube after soldering

⑤ Tighten the backshell and the main part clockwise according to torque of 0.15-0.2N.m (fix the plug by mating with socket)



⑥ Tighten the compression nut and the backshell clockwise according to torque of 0.6-0.8N.m