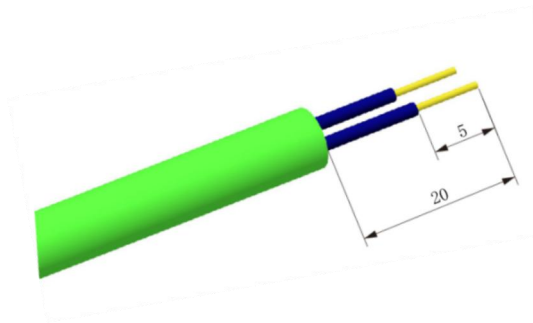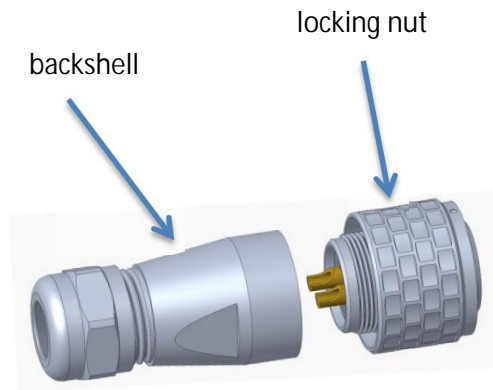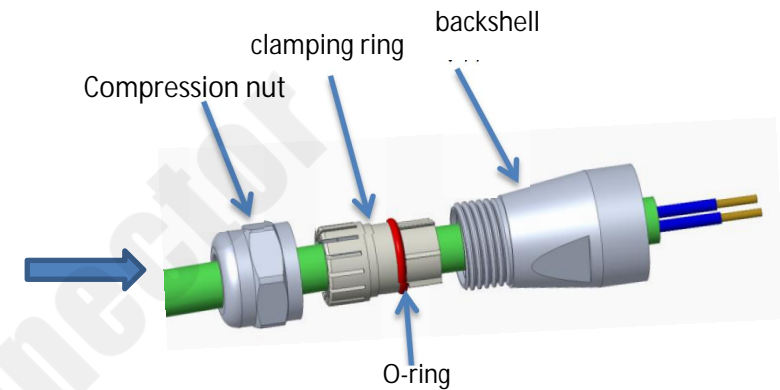# SA/SF16-28 cable plug assembling instruction-Solder
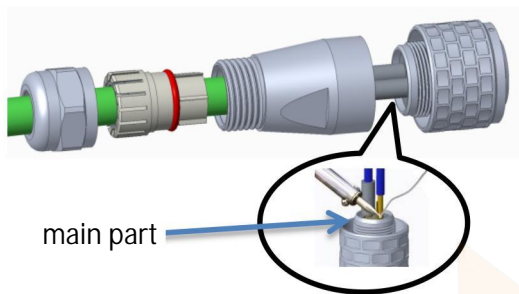
① SA/SF20-28 Strip length

② Apart the backshell and main part

backshell

locking nut

③ Put the stripped cable through all parts

Compression nut

clamping ring
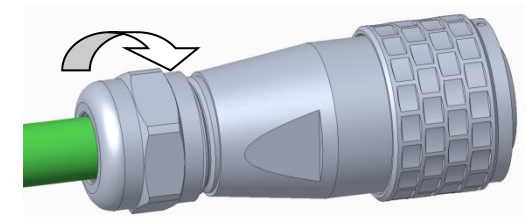
backshell

O-ring

④ Solder the wire to the contact and wrap with heat shrinkable tube after soldering
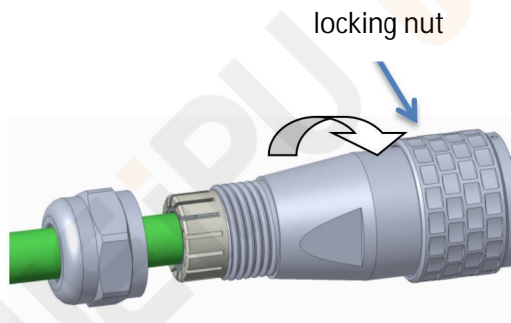
main part

⑤ Tighten the backshell and the main part clockwise with torque of 1.0-1.2N.m (fix the plug by mating with socket)

locking nut

⑥ Tighten the compression nut and the backshell clockwise according to torque of 1.2-1.4N.m

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