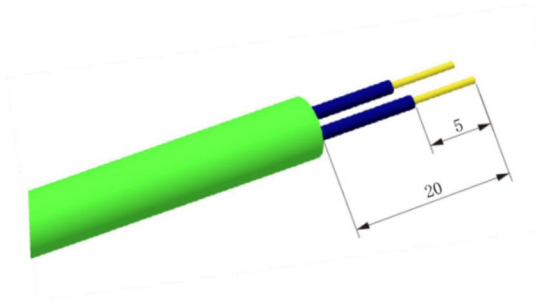
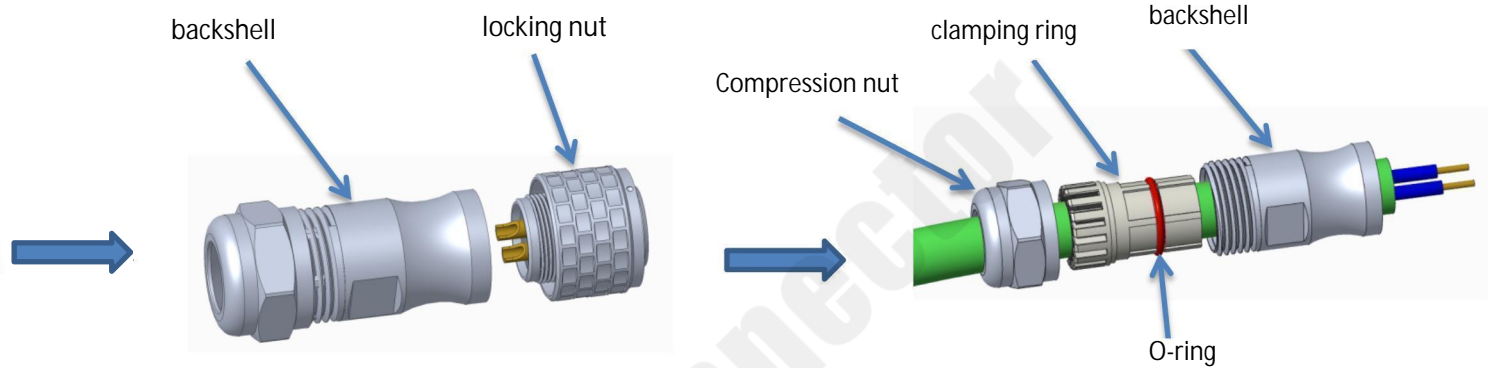


SA/SF10-12 cable plug assembling instruction-Solder

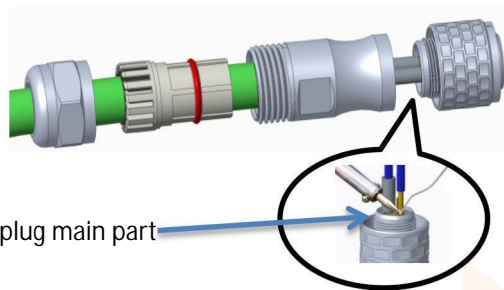


SA/SF10-16 Strip length

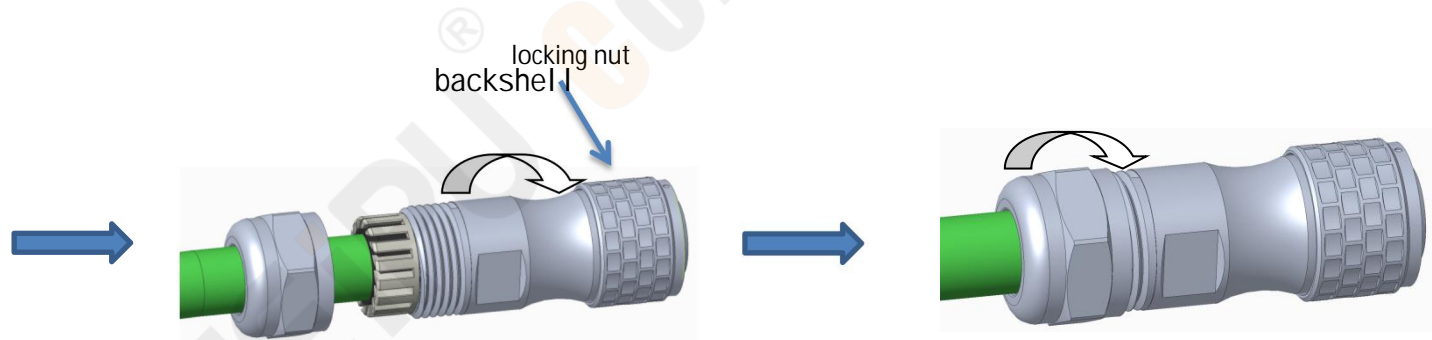


② Apart the backshell and main part

③ Put the stripped cable through all parts



④ Solder the wire to the contact and wrap with heat shrinkable tube after soldering



⑤ Tighten the backshell and the main part clockwise according to below torque.
(fix the plug by mating with socket)

⑥ Tighten the compression nut and the backshell clockwise according to torque of 0.9-1.1N.m

Series	Torque(N.m)
SF10/SA10	0.4-0.5
SF12/SA12	0.9-1.0