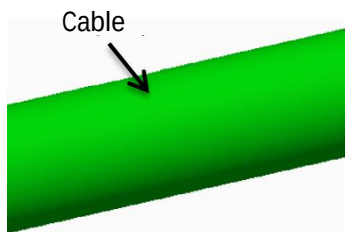
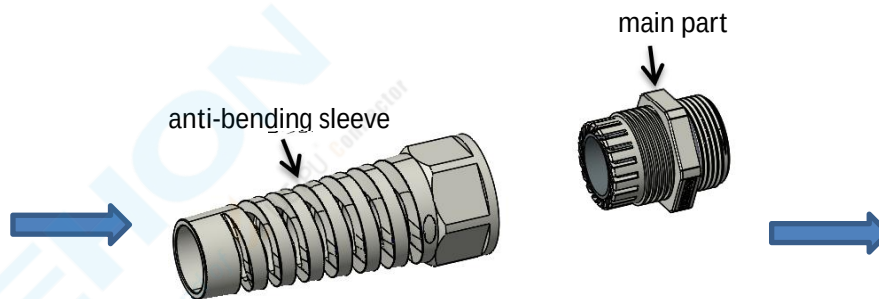


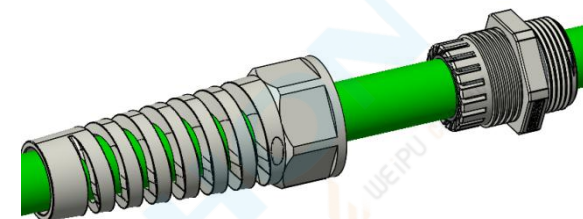
HSK.F Plastic Anti-bending cable gland Assembling Instruction with lockut



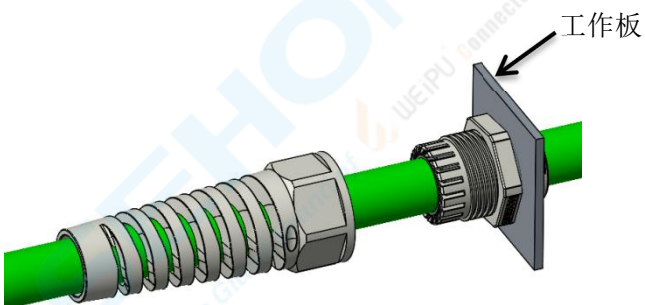
① Please refer to the cable OD ranges listed in below table



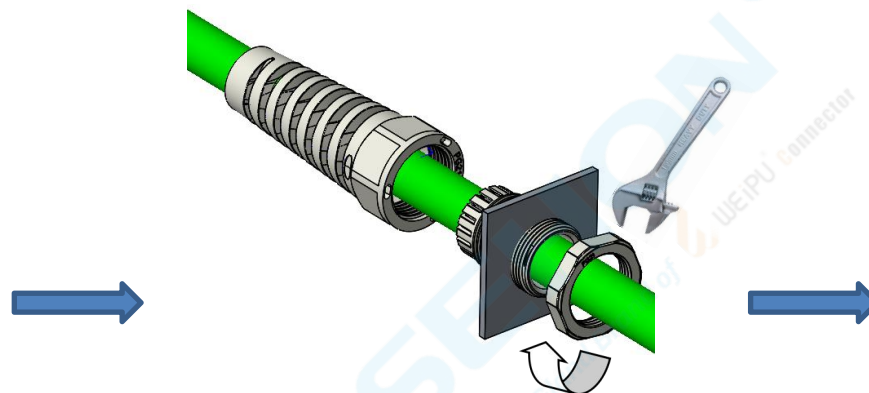
② Unscrew the anti-bending sleeve.



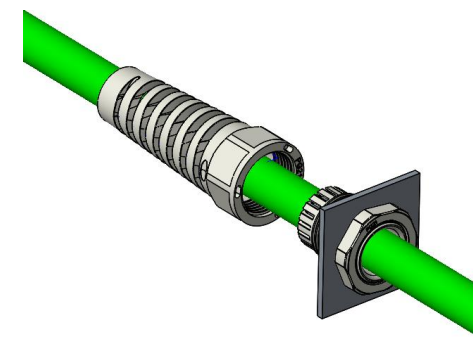
③ Put the cable through panel, main part and anti-bending sleeve.



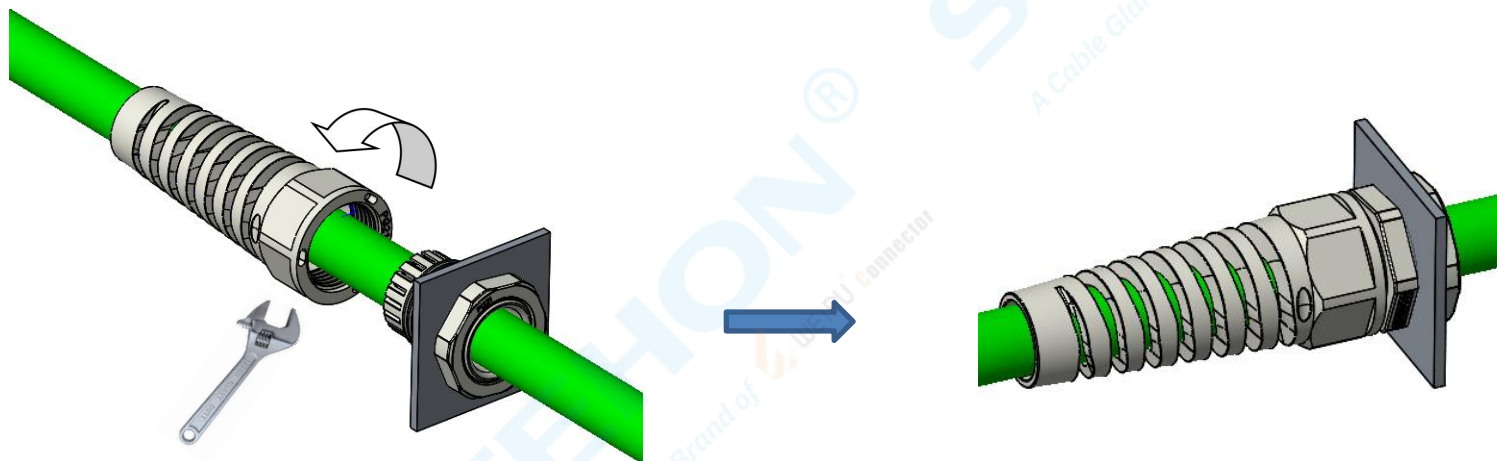
④ Mount the main part into the panel hole.



⑤ Tighten the locknut and the main part by using a wrench. Refer to the torque listed in below table.



⑥ Locknut assembling finished



⑦ Tighten the anti-bending sleeve and the main part by using a wrench.
Refer to the torque listed in below table.

Complete

P/N	Cable OD(mm)
HSK. F. PG7. A	2-5
HSK. F. PG7. B	3-6.5
HSK. F. PG9. A	2-6
HSK. F. PG9. B	4-8
HSK. F. PG11	5-10
HSK. F. PG13. 5. A	5-10
HSK. F. PG13. 5. B	6-12
HSK. F. PG16. A	6-12
HSK. F. PG16. B	10-14
HSK. F. PG21. A	9-16
HSK. F. PG21. B	13-18

P/N	Cable OD(mm)
HSK. M12. A	2-5
HSK. M12. B	3-6.5
HSK. M16. A	2-6
HSK. M16. B	4-8
HSK. M20. A	5-10
HSK. M20. B	6-12
HSK. M22. A	6-12
HSK. M22. B	10-14
HSK. M25. A	9-16
HSK. M25. B	13-18

P/N	Torque of main part (N • m)
GMK. M12	0.5-1.5
GMK. M16	0.5-1.5
GMK. M20	2.0-3.0
GMK. M22	2.5-3.5
GMK. M25	2.5-3.5
GMK. M32	5.5-7.5
GMK. M40	6.0-8.0
GMK. M50	8.0-10.0
GMK. M63	8.0-10.0
GMK. PG7	0.5-1.5
GMK. PG9	0.5-1.5
GMK. PG11	1.0-2.5
GMK. PG13. 5	2.0-3.0
GMK. PG16	2.5-3.5
GMK. PG21	2.5-3.5
GMK. PG29	5.5-7.5
GMK. PG36	6.0-8.0
GMK. PG42	8.0-10.0
GMK. PG48	8.0-10.0

P/N	Anti-bendig sleeve torque (N • m)
HSK. M12	1.2-1.4
HSK. M16	1.0-1.5
HSK. M20	2.0-2.5
HSK. M22	2.0-2.5
HSK. M25	2.5-3.0
HSK. M32	4.5-6.0
HSK. M40	5.0-6.5
HSK. M50	5.5-7.0
HSK. M63	5.5-7.0
HSK. PG7	1.2-1.4
HSK. PG9	1.0-1.5
HSK. PG11	1.5-2.0
HSK. PG13. 5	2-2.5
HSK. PG16	2-2.5
HSK. PG21	2.5-3.0
HSK. PG29	4.5-6.0
HSK. PG36	5.0-6.5
HSK. PG42	5.5-7.0
HSK. PG48	5.5-7.0