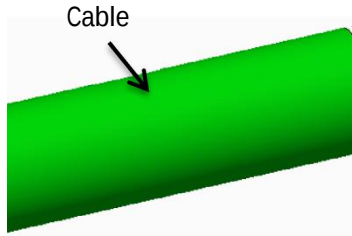
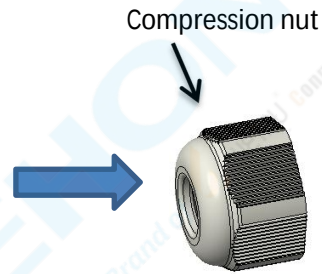


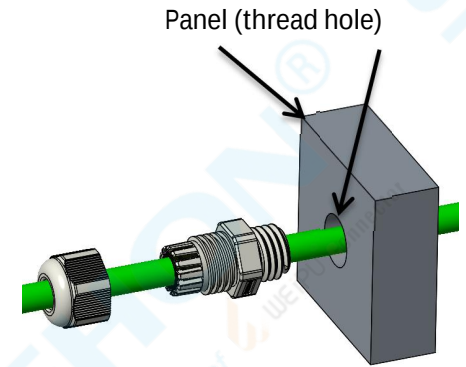
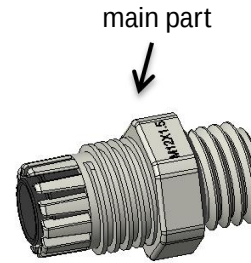
HSK Plastic cable gland Assembling Instruction without lockut



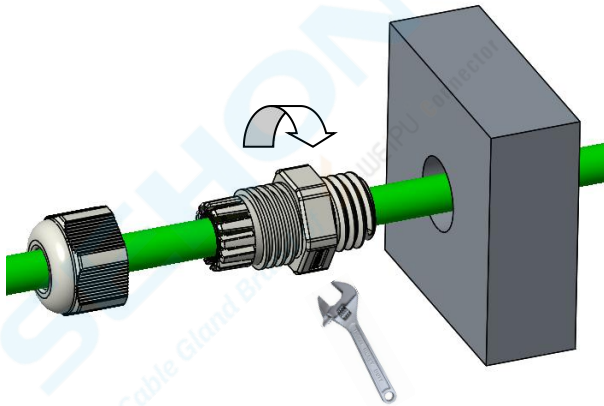
- ① Please refer to the cable OD ranges listed in below table



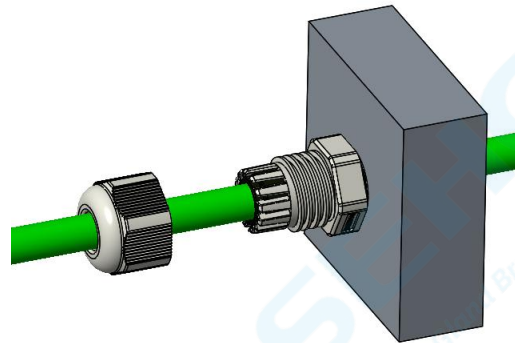
Unscrew the compression nut.



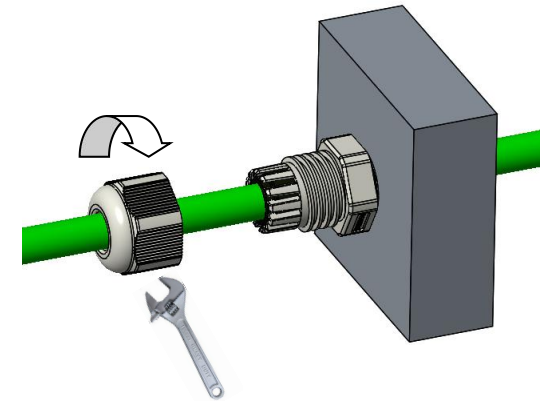
- ③ Put the cable through panel, main part and compression nut.



- ④ Tighten the main part on the panel by using a wrench. Refer to the torque listed in below table.

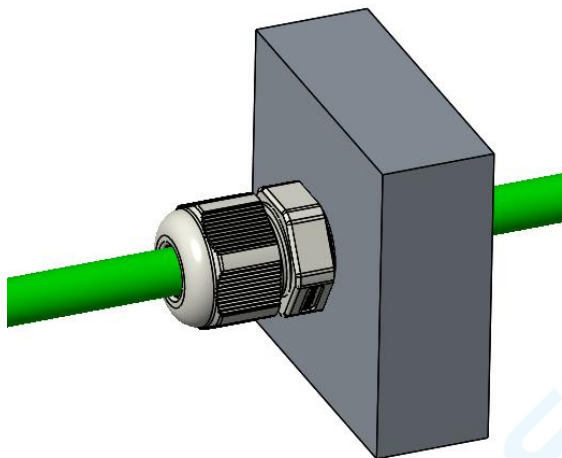


- ⑤ Finish installation of the main part.



- ⑥ Tighten the compression nut and the main part by using a wrench.

Refer to the torque listed in below table.



⑦ Complete.

P/N	Cable OD (mm)
HSK. M12. A	2-5
HSK. M12. B	3-6. 5
HSK. M16. A	2-6
HSK. M16. B	4-8
HSK. M20. A	5-10
HSK. M20. B	6-12
HSK. M22. A	6-12
HSK. M22. B	10-14
HSK. M25. A	9-16
HSK. M25. B	13-18
HSK. M32. A	13-20
HSK. M32. B	18-25
HSK. M40. A	20-26
HSK. M40. B	25-32
HSK. M50. A	25-31
HSK. M50. B	32-38
HSK. M63. A	29-35
HSK. M63. B	37-44

P/N	Cable OD (mm)
HSK. PG7. A	2-5
HSK. PG7. B	3-6. 5
HSK. PG9. A	2-6
HSK. PG9. B	4-8
HSK. PG11	5-10
HSK. PG13. 5. A	5-10
HSK. PG13. 5. B	6-12
HSK. PG16. A	6-12
HSK. PG16. B	10-14
HSK. PG21. A	9-16
HSK. PG21. B	13-18
HSK. PG29. A	13-20
HSK. PG29. B	18-25
HSK. PG36. A	20-26
HSK. PG36. B	22-32
HSK. PG42. A	25-31
HSK. PG42. B	32-38
HSK. PG48. A	29-35
HSK. PG48. B	37-44

P/N	Torque of main part (N•m)
HSK. M12	0. 5-1. 5
HSK. M16	0. 5-1. 5
HSK. M20	2. 0-3. 0
HSK. M22	2. 5-3. 5
HSK. M25	2. 5-3. 5
HSK. M32	5. 5-7. 5
HSK. M40	6. 0-8. 0
HSK. M50	8. 0-10. 0
HSK. M63	8. 0-10. 0
HSK. PG7	0. 5-1. 5
HSK. PG9	0. 5-1. 5
HSK. PG11	1. 0-2. 5
HSK. PG13. 5	2. 0-3. 0
HSK. PG16	2. 5-3. 5
HSK. PG21	2. 5-3. 5
HSK. PG29	5. 5-7. 5
HSK. PG36	6. 0-8. 0
HSK. PG42	8. 0-10. 0
HSK. PG48	8. 0-10. 0

P/N	Torque of nut (N•m)
HSK. M12	1. 2-1. 4
HSK. M16	1. 0-1. 5
HSK. M20	2. 0-2. 5
HSK. M22	2. 0-2. 5
HSK. M25	2. 5-3. 0
HSK. M32	4. 5-6. 0
HSK. M40	5. 0-6. 5
HSK. M50	5. 5-7. 0
HSK. M63	5. 5-7. 0
HSK. PG7	1. 2-1. 4
HSK. PG9	1. 0-1. 5
HSK. PG11	1. 5-2. 0
HSK. PG13. 5	2. 0-2. 5
HSK. PG16	2. 0-2. 5
HSK. PG21	2. 5-3. 0
HSK. PG29	4. 5-6. 0
HSK. PG36	5. 0-6. 5
HSK. PG42	5. 5-7. 0
HSK. PG48	5. 5-7. 0