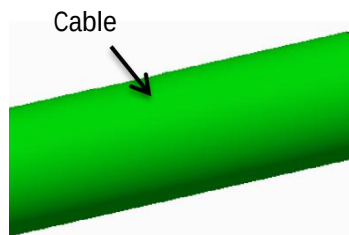
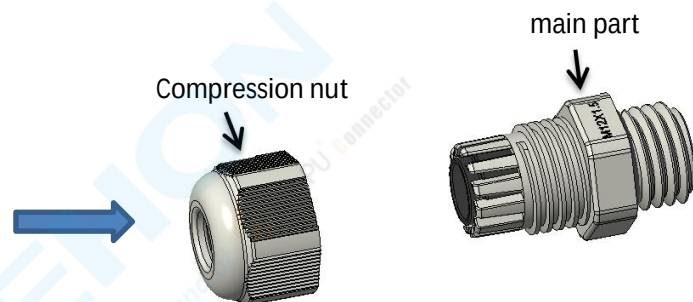


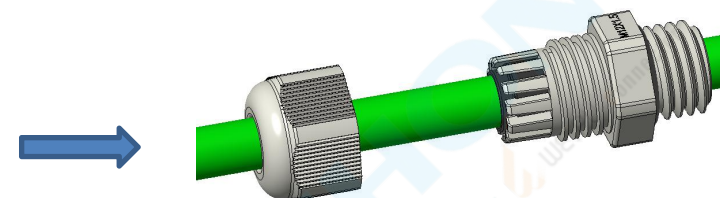
## HSK Plastic cable gland Assembling Instruction with lockut



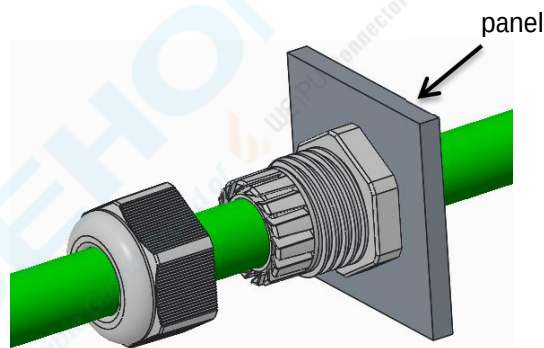
- ① Please refer to the cable OD ranges listed in below table



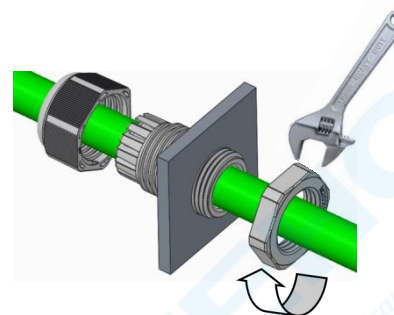
- ② Unscrew the compression nut.



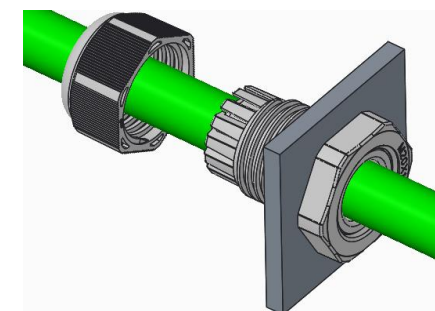
- ③ Put the cable through panel, main part and compression nut.



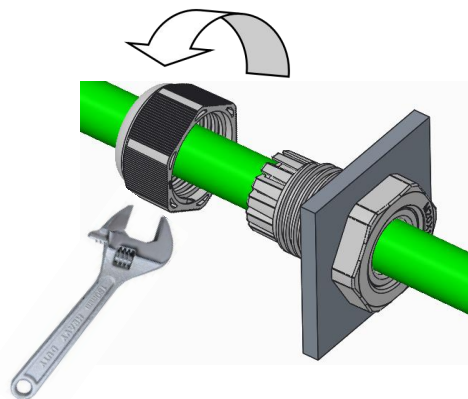
- ④ Mount the main part into the panel hole.



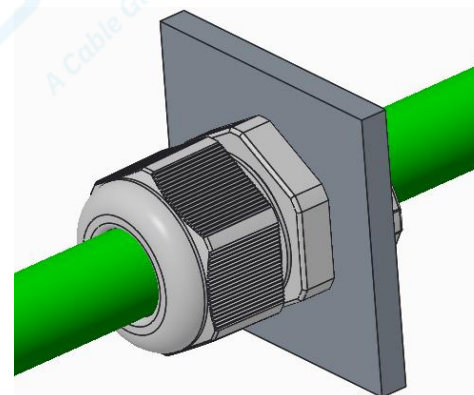
- ⑤ Tighten the locknut and the main part by using a wrench. Refer to the torque listed in below table.



- ⑥ Locknut assembling finished



⑦ Tighten the compression nut and the main part by using a wrench.  
Refer to the torque listed in below table.



Complete.

| P/N             | Cable OD(mm) |
|-----------------|--------------|
| HSK. PG7. A     | 2-5          |
| HSK. PG7. B     | 3-6.5        |
| HSK. PG9. A     | 2-6          |
| HSK. PG9. B     | 4-8          |
| HSK. PG11       | 5-10         |
| HSK. PG13. 5. A | 5-10         |
| HSK. PG13. 5. B | 6-12         |
| HSK. PG16. A    | 6-12         |
| HSK. PG16. B    | 10-14        |
| HSK. PG21. A    | 9-16         |
| HSK. PG21. B    | 13-18        |
| HSK. PG29. A    | 13-20        |
| HSK. PG29. B    | 18-25        |
| HSK. PG36. A    | 20-26        |
| HSK. PG36. B    | 22-32        |
| HSK. PG42. A    | 25-31        |
| HSK. PG42. B    | 32-38        |
| HSK. PG48. A    | 29-35        |
| HSK. PG48. B    | 37-44        |

| P/N         | Cable OD(mm) |
|-------------|--------------|
| HSK. M12. A | 2-5          |
| HSK. M12. B | 3-6.5        |
| HSK. M16. A | 2-6          |
| HSK. M16. B | 4-8          |
| HSK. M20. A | 5-10         |
| HSK. M20. B | 6-12         |
| HSK. M22. A | 6-12         |
| HSK. M22. B | 10-14        |
| HSK. M25. A | 9-16         |
| HSK. M25. B | 13-18        |
| HSK. M32. A | 13-20        |
| HSK. M32. B | 18-25        |
| HSK. M40. A | 20-26        |
| HSK. M40. B | 25-32        |
| HSK. M50. A | 25-31        |
| HSK. M50. B | 32-38        |
| HSK. M63. A | 29-35        |
| HSK. M63. B | 37-44        |

| P/N          | Locknut torque(N • m) |
|--------------|-----------------------|
| GMK. M12     | 0.5-1.5               |
| GMK. M16     | 0.5-1.5               |
| GMK. M20     | 2-3                   |
| GMK. M22     | 2.5-3.5               |
| GMK. M25     | 2.5-3.5               |
| GMK. M32     | 5.5-7.5               |
| GMK. M40     | 6-8                   |
| GMK. M50     | 8-10                  |
| GMK. M63     | 8-10                  |
| GMK. PG7     | 0.5-1.5               |
| GMK. PG9     | 0.5-1.5               |
| GMK. PG11    | 1-2.5                 |
| GMK. PG13. 5 | 2-3                   |
| GMK. PG16    | 2.5-3.5               |
| GMK. PG21    | 2.5-3.5               |
| GMK. PG29    | 5.5-7.5               |
| GMK. PG36    | 6-8                   |
| GMK. PG42    | 8-10                  |
| GMK. PG48    | 8-10                  |

| P/N          | Compression nut torque(N•m) |
|--------------|-----------------------------|
| HSK. M12     | 1.2-1.4                     |
| HSK. M16     | 1.0-1.5                     |
| HSK. M20     | 2.0-2.5                     |
| HSK. M22     | 2.0-2.5                     |
| HSK. M25     | 2.5-3.0                     |
| HSK. M32     | 4.5-6.0                     |
| HSK. M40     | 5.0-6.5                     |
| HSK. M50     | 5.5-7.0                     |
| HSK. M63     | 5.5-7.0                     |
| HSK. PG7     | 1.2-1.4                     |
| HSK. PG9     | 1.0-1.5                     |
| HSK. PG11    | 1.5-2.0                     |
| HSK. PG13. 5 | 2-2.5                       |
| HSK. PG16    | 2-2.5                       |
| HSK. PG21    | 2.5-3.0                     |
| HSK. PG29    | 4.5-6.0                     |
| HSK. PG36    | 5.0-6.5                     |
| HSK. PG42    | 5.5-7.0                     |
| HSK. PG48    | 5.5-7.0                     |